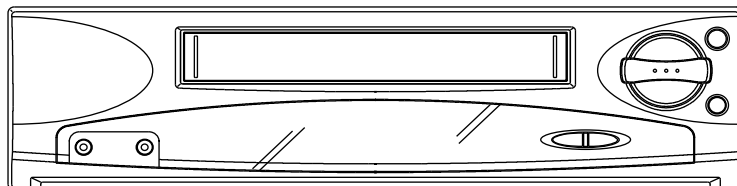


Memorex[®]

MVR2041

SERVICE MANUAL

VIDEO CASSETTE RECORDER



VHS

**ORIGINAL
MFR'S VERSION A**


SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

3. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board.

The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

4. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

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GENERAL SPECIFICATIONS

G-1	VCR System	System	VHS Player / Recorder				
		Video System	NTSC				
		Hi-Fi STEREO	No				
		NTSC PB(PAL60Hz)	No				
		Deck	DECK Loading System Motor	OVD-6S Front 3			
		Heads	Video Head	4Head			
			FM Audio Head	No			
			Normal Audio /Control	Mono			
			Erase(Full Track Erase)	Yes			
		Tape Speed	Rec PAL	-			
			NTSC	SP/SLP			
			Play PAL	-			
			NTSC	SP/LP/SLP			
		Fast Forward / Rewind Time (Approx.)	with Cassette	FF:4'50"/REW:2'30" T-120			
		Forward/Reverse	NTSC or PAL-M	SP/LP/SLP=3x,5x/7x,9x/9x,15x			
		Picture Search	PAL or SECAM	-			
Frame Advance	Slow	1/10					
Slow Speed	Variable Slow	1/10					
G-2	Tuning System	Broadcasting System	US System M				
		Tuner and Receive CH	System Destination Tuning System Input Impedance CH Coverage	1Tuner USA(w/CATV) F-Synth VHF/UHF 75 OHM 2-69,4A,A-5~ A-1,A-1,J~ W W+1-W+84			
		Intermediate Frequency	Picture(FP) Sound(FS) FP-FS	45.75MHz 41.25MHz 4.50MHz			
		Preset CH		No			
		RF Converter Output		Yes			
		Channel		3 or 4 ch			
		Level/Impedance		66dBu /75ohm			
		Sound Selector		No			
		Stereo/Dual TV Sound		No			
		G-3	Power	Power Source	AC DC	120V,60Hz -	
				Power Consumption	Power On(at AC) Stand by (at AC) Per Year	8W at 120V 60Hz 1.7W at 120V 60Hz - kWh/Year	
				Protector	Power Fuse Dew Sensor	Yes No	
G-4	Signal			Video Signal	Input Level	1 V p-p/75 ohm	
					Output Level	1 V p-p/75 ohm	
		S/N Ratio (Weighted)	50				
		Horizontal Resolution at SP Mode	230Line				
Audio Signal (0dB=0.775Vrms)			Input Level	RCA-8dB/50Kohm			
			Output Level	RCA-8dB/1Kohm			
			S/N Ratio at SP (Weighted)	42dB			
			Harmonic Distortion (1KHz)	1.5%			
			Frequency Response	at SP 100Hz - 10kHz at LP 100Hz - 6kHz at SLP 100Hz - 4kHz			
			Hi-Fi Audio Signal			Dynamic Range : More than	-
						Frequency Response	-
Wow And Flutter : Less than	-						
Channel Separation : More than	-						
Harmonic Distortion : Less than	-						

GENERAL SPECIFICATIONS

G-5	Interface	Switch	Front	Power	Yes
				Play	Yes
				Pause/Still	No
				System Select	No
				One Touch Playback	No
				Channel Up	Yes
				Channel Down	Yes
				F.FWD/Cue	Yes
				Eject/Stop	Yes
				Main Power SW	No
				Volume Up	No
				Volume Down	No
				Rew/Rev	Yes
				Rec/OTR	Yes
		Indicator	Rear	RF Output SW	No
				Power	No
				Stand by	No
				Rec/OTR	No
				Repeat	No
				Tape In	No
				Kurupika Guide	No
		Terminals	Front	Video Input	RCA
				Audio Input	RCA
				Other Terminal	No
			Rear	Video Input	No
				Audio Input	No
Video Output	RCA				
Audio Output	RCA				
Euro Scart	No				
DC Jack 12V(Center +)	No				
VHF/UHF Antenna Input	F Type				
AC Inlet	No				
G-6	Set Size			Approx. W x D x H (mm)	360 x 240 x 95
		G-7	Weight	Net (Approx.)	3.2kg(7.1lbs)
Gross (Approx.)	4.6kg(10.2lbs)				
G-8	Regulation	Safety	UL		
		Radiation	FCC		
G-9	Temperature	Operation	5oC - 40oC		
		Storage	-20oC - 60oC		
G-10	Operating Humidity		Less then 80% RH		
G-11	On Screen Display	Menu	Menu Type	Yes	
			Character	No	
			ATS	No	
			Timer Rec Set	Yes	
			Auto Repeat On/Off	Yes	
			SAP On Off	No	
			CH Set-Up	Yes	
			TV/CATV	Yes	
			Auto CH Memory	Yes	
			Add/Delete	Yes	
			Pin Code Registration	No	
			System Set-Up	No	
			Clock Set	Yes (Calendar 12H)	
			Language	Yes	
			No Noise Back Ground	Yes	
			G-CODE(or SHOWVIEW or PLUSCODE)No. Entry	No	
			NICAM 1/2,NICAM Off,Audio Output	No	
			Stereo,Audio Output,SAP	No	
			Play/Stop/FF/Rew/Rec/OTR/T-Rec/Pause/Eject/Tape In (Symbol Mark)	Yes	
			CH/AV	Yes	
			Clock	Yes	
			Repeat	Yes	
			Pin Code	No	
			Tape Counter	Yes	
			Index	No	
			Hotel Lock	No	
			Tape Speed	Yes	
			Manual Tracking (Bar Setting)	No	
			Hi-Fi	No	
			S-Repeat/SR-R/SR-Play	No	
VPS	No				
PDC	No				
G-12	OSD Language	OSD Language Setting	English French Spanish		
			English		

GENERAL SPECIFICATIONS

G-13	Display	Indicator	Yes	
		Indicator Type	LED Module	
		Clock/Counter,CH,Timer Rec,OTR, Play Rec,FF(Cue),Rew(Rev),Stop,ATR	Yes	
		Pause("Rec"Flash)	Yes	
		Still("Play"Flush)	Yes	
		Eject(Tape Mark Flash)	Yes	
		Slow	Yes	
		WKL,Y.M.D,Start,End	No	
		AFT	No	
		Repeat	No	
		A-DUB	No	
		VCR	Yes	
		Memory	No	
		Index	No	
		VPS	No	
		PDC	No	
		SP	No	
		LP	No	
		SLP	No	
		AM	No	
PM	Yes			
F1,F2	No			
RF Output CH	Yes			
TAPE IN	Yes			
G-14	Clock,Timer and Timer Back-up	Calendar	1990/1/1 ~ 2081/12/31	
		Timer Events	8 prog/1 month	
		One Touch Recording Max Time	5 Hours	
		OTPB Valid Time	No	
		Timer Back-up (at Power Off Mode)	5 sec.	
G-15	Remote Control	Unit	RC-EA	
		Glow in Dark Remocon	No	
		Power Source	Voltage(D.C) UM size x pcs	
		Total Keys	34 Keys	
		Keys	Power	Yes
		1	Yes	
		2	Yes	
		3	Yes	
		4	Yes	
		5	Yes	
		6	Yes	
		7	Yes	
		8	Yes	
		9	Yes	
		0	Yes	
		CH Up	Yes	
		CH Down	Yes	
		Input Select	Yes	
		Play	Yes	
		F.Fwd	Yes	
		Rew	Yes	
		Pause/Still	Yes	
		Stop	Yes	
		Rec/OTR	Yes	
		Eject	No	
		Counter Reset	Yes	
		Speed	Yes	
		Timer Rec	Yes	
		TV Monitor	No	
		Quick View	No	
		Program	No	
		Slow	Yes	
		Auto Tracking	Yes	
		Set/Tracking+	Yes	
		Set/ Tracking -	Yes	
		Menu	Yes	
		Enter	Yes	
		Cancel	Yes	
		Call	Yes	
		TV/VCR	Yes	
Sleep Timer	No			
Muting	No			
Clock/Counter	Yes			
Zero Return	Yes			
CM Skip	No			
Audio Select	No			

GENERAL SPECIFICATIONS

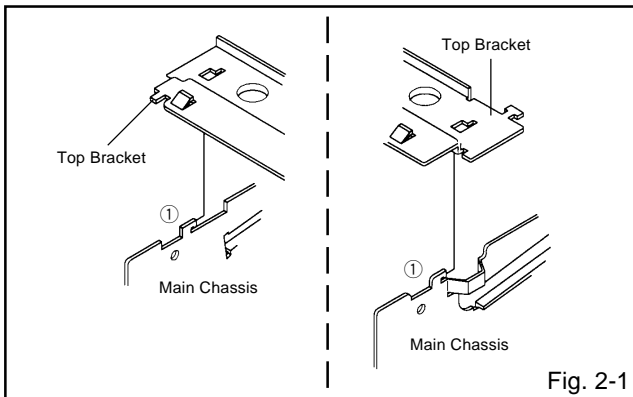
G-16	Features	Auto Head Cleaning	Yes	
		Auto Tracking	Yes	
		Index Search	No	
		HQ (VHS Standard High Quality)	Yes	
		Auto Power On, Auto Play, Auto Rewind, Auto Eject	Yes	
		Auto Power Off	Yes	
		Forward/Reverse Picture Search	Yes	
		VIDEO PLUS+(SHOWVIEW,G-CODE)	No	
		ATS	No	
		PDC	No	
		VPS	No	
		One Touch Playback	No	
		Picture Control	No	
		Auto Preset	No	
		Channel Lock	No	
		Hotel Lock	No	
		Anti Theft	No	
		Audio Dubbing	No	
		Remort Control Code 1/2	No	
		SQPB	No	
		CATV	Yes	
		Energy Star	Yes	
		MTS(SAP)	No	
CM Skip(30sec x 6 Times)	No			
G-17	Accessories	Owner's Manual	Language	English/Spanish
			w/Guarantee Card	No
		Remote Control Unit		Yes
		Dew Cation Sheet		No
		Video Cassette Tape		No
		Battery	UM size x pcs	No
				UM-4 x 2 pcs
		Safety Tip		No
		Toll Free Insert Sheet		No
		Quick Set-Up Sheet		No
		Information Sheet (Buyer Supply)		No
		75 Ohm Coaxial Cable		Single shield
		Rod Antenna		No
			Poles	
			Terminal	
		Loop Antenna		No
			Terminal	
		U/V Mixer		No
		DC Car Cord (Center+)		No
		Guarantee Card		No
		Warning Sheet		No
		Circuit Diagram		No
		Antenna Change Plug		No
		Service Facility List		No
		Important Safeguard		No
		Dew/AHC Caution Sheet		No
		AC Plug Adapter		No
		Quick Set-up Sheet		No
		AC Cord		No
		AV Cord (2Pin-1Pin)		No
		Registration Card		Yes
		PTB Sheet		No
		Tape Rewinder(Buyer Supply)		No
300 ohm to 75 ohm Antenna Adapter		No		
G-18	Carton	Master Carton		No
			Content	-
			Material	-
			Dimensions W x D x H(mm)	-
			Description of Origin	-
		Gift Box		Yes
			Material	Single/White
			Dimensions W x D x H(mm)	430x310x165
			Design	As Per BUYER 's
			Description of Origin	Yes
		Drop Test	Natural Dropping At	1Corner / 3Edges / 6Surfaces
			Height (cm)	80
			Container Stuffing(40' container)	2,828Sets
G-19	Cabinet Material	Cabinet Front	PS 94V2	

DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF DECK PARTS

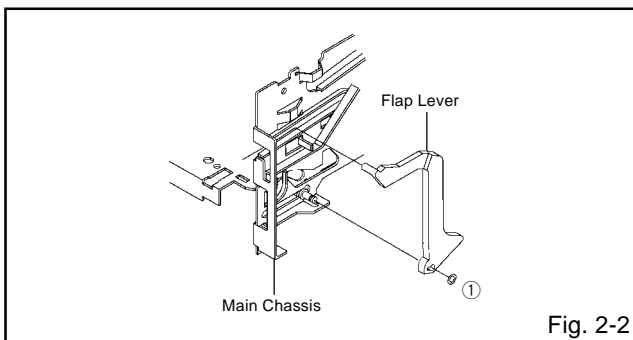
2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Slide the 2 supports ① and remove the Top Bracket.



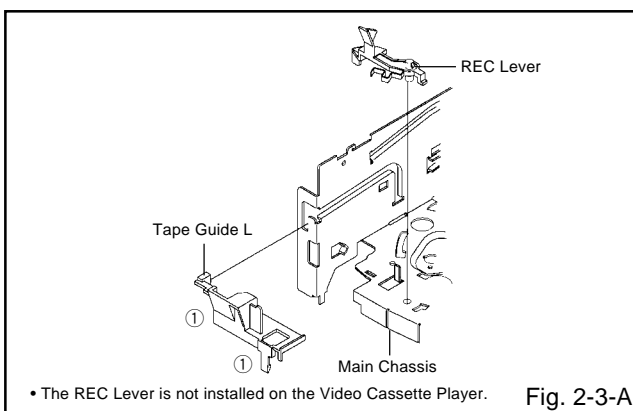
2-2: FLAP LEVER (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the back side.
2. Remove the Polyslider Washer ①.
3. Remove the Flap Lever.



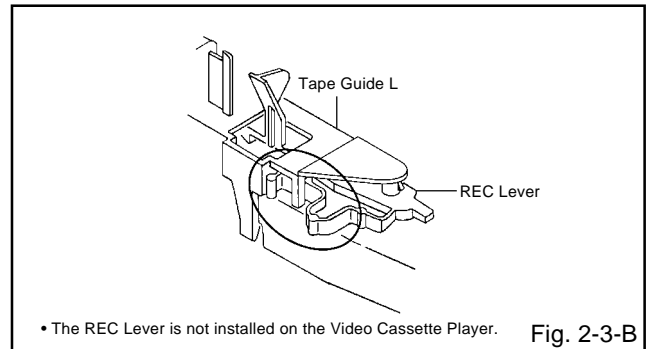
2-3: TAPE GUIDE L (Refer to Fig. 2-3-A)

1. Move the Cassette Holder Ass'y to the back side.
2. Unlock the 2 supports ① and remove the Tape Guide L.
3. Remove the REC Lever. (Recorder only)



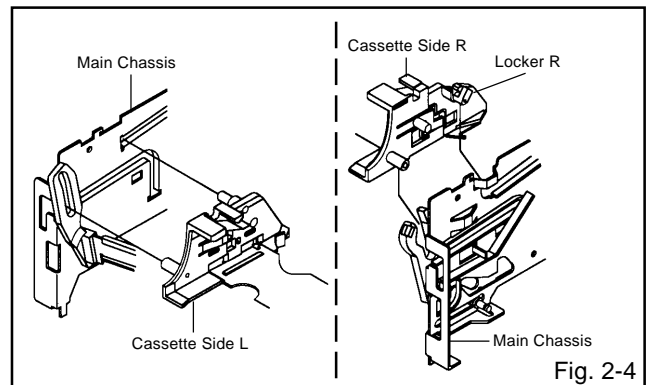
NOTE

When you install the Tape Guide L, install as shown in the circle of Fig. 2-3-B. (Refer to Fig. 2-3-B)



2-4: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-4)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

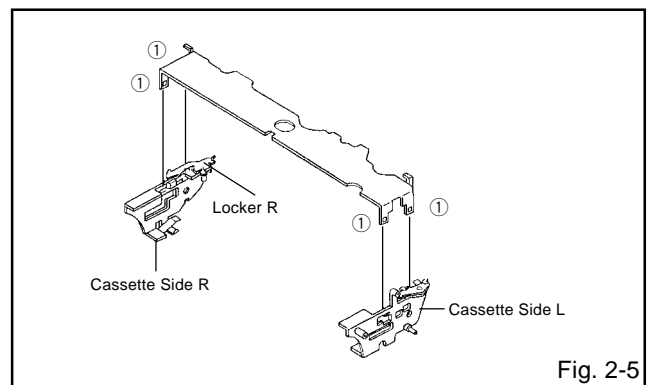


2-5: CASSETTE SIDE L/R (Refer to Fig. 2-5)

1. Unlock the 4 supports ① and then remove the Cassette Side L/R.

NOTE

When you install the Cassette Side R, be sure to move the Locker R after installing.



DISASSEMBLY INSTRUCTIONS

2-6: LINK UNIT (Refer to Fig. 2-6)

1. Set the Link Unit to the Eject position.
2. Remove the (A) side of the Link Unit first, then remove the (B) side.

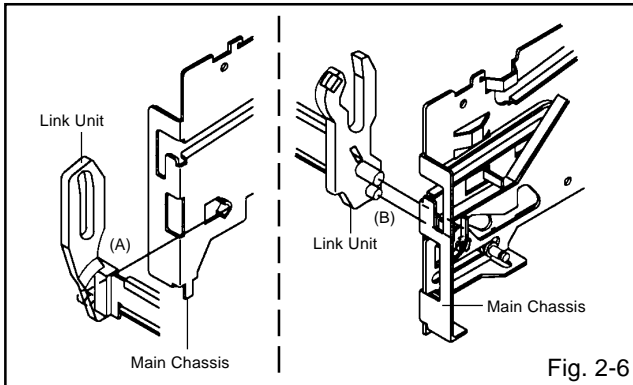


Fig. 2-6

2-7: LOADING MOTOR ASS'Y (Refer to Fig. 2-7)

1. Remove the Link Lever.
2. Remove the Dumper Spring.
3. Remove the 2 screws ①.
4. Unlock the support ② and remove the Loading Motor Ass'y.
5. Unlock the 2 supports ③ and remove the Deck PCB (BOT).

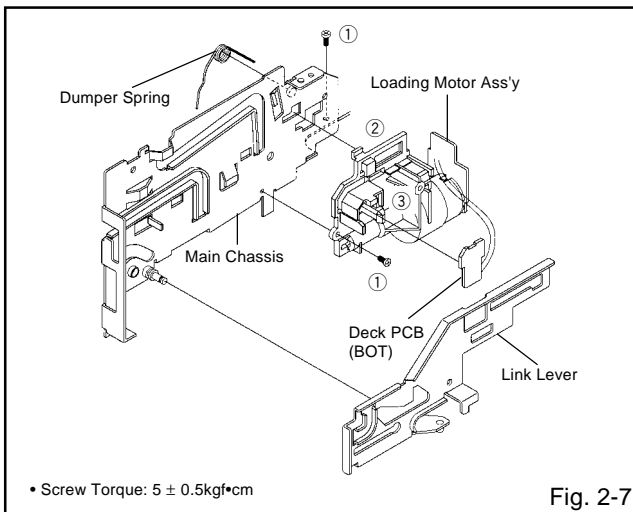


Fig. 2-7

2-8: TENSION ASS'Y (Refer to Fig. 2-8-A)

1. Move the Inclined S Ass'y to the back side.
2. Remove the Tension Spring.
3. Unlock the support ① and remove the Tension Arm Ass'y.
4. Remove the Tension Adjust.
5. Unlock the 2 supports ② and remove the Tension Band Ass'y.
6. Unlock the support ③ and remove the Tension Holder.
7. Remove the SS Brake Spring.
8. Remove the SS Arm Brake.

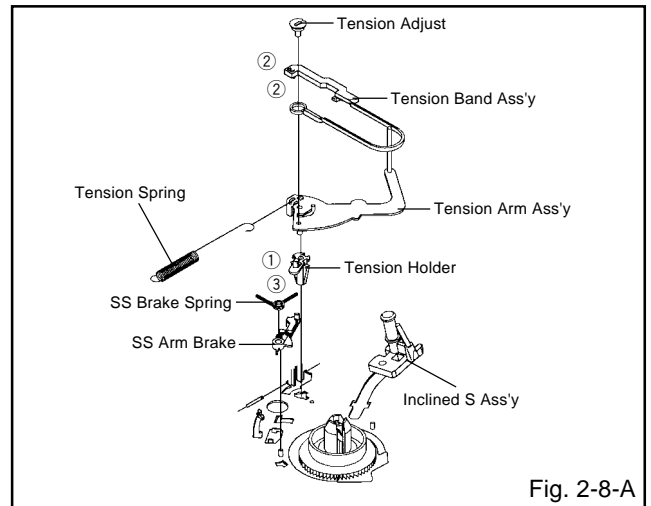


Fig. 2-8-A

NOTE

When you install the Tension Adjust, install as shown in Fig. 2-8-B. (Refer to Fig. 2-8-B)

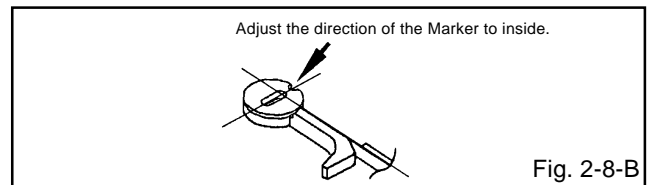


Fig. 2-8-B

2-9: T BRAKE ASS'Y (Refer to Fig. 2-9)

1. Remove the T Brake Spring.
2. Remove the T Brake Ass'y.

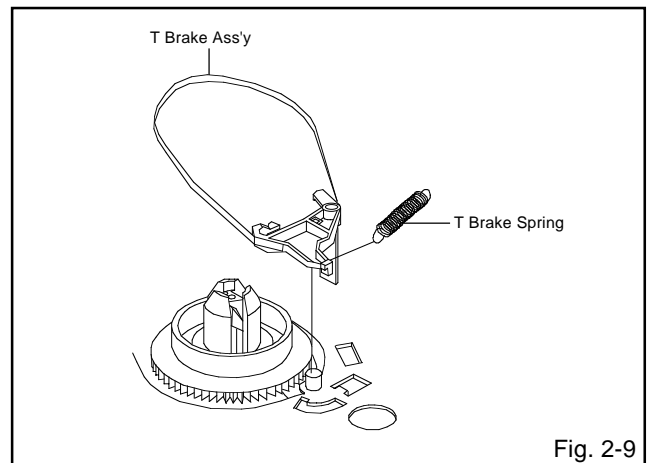


Fig. 2-9

DISASSEMBLY INSTRUCTIONS

2-10: S REEL/T REEL (Refer to Fig. 2-10)

1. Remove the S Reel and T Reel.
2. Remove the 2 Polyslider Washers ①.

NOTE

1. Take care not to damage the gears of the S Reel and T Reel.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel. (Use gloves.) (Refer to Fig. 2-10) Do not adhere the stains on it.
5. When you install the reel, clean the shaft and oil it (FL OIL #6115). (If you do not oil, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

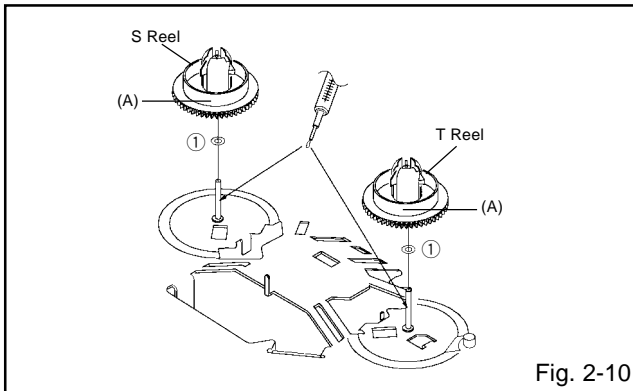


Fig. 2-10

2-11: PINCH ROLLER BLOCK/P5-3 ARM ASS'Y (Refer to Fig. 2-11-A)

1. Remove the P5 Spring.
2. Remove the screw ①.
3. Unlock the 2 supports ② and remove the Cassette Opener.
4. Remove the Pinch Roller Block, Pinch Roller Arm Spring, Pinch Roller Lever Ass'y and P5-3 Arm Ass'y.

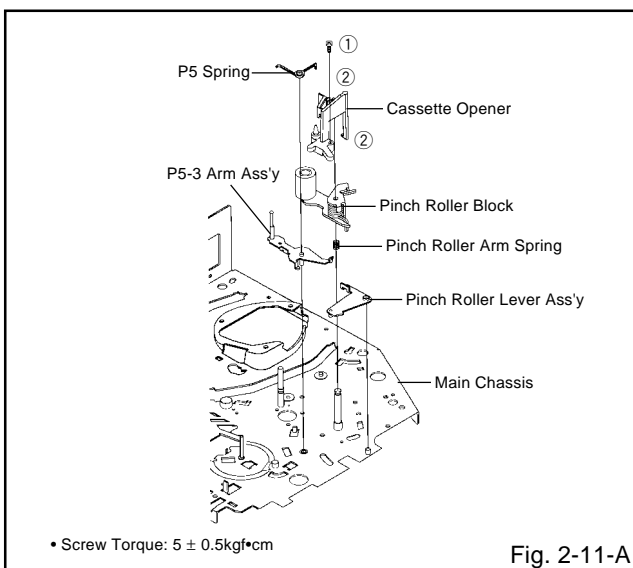


Fig. 2-11-A

NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. When you install the Pinch Roller Block, install as shown in the circle of Fig. 2-11-B. (Refer to Fig. 2-11-B)

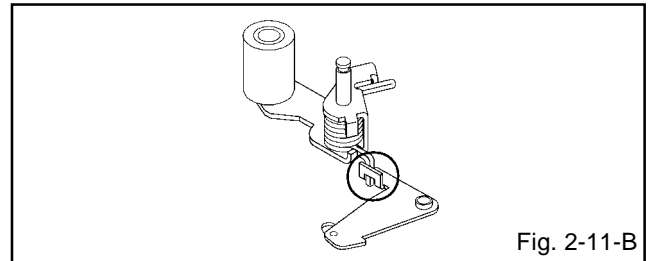


Fig. 2-11-B

2-12: A/C HEAD (Refer to Fig. 2-12-A)

1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-12-B. (Refer to Fig. 2-12-B)
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).

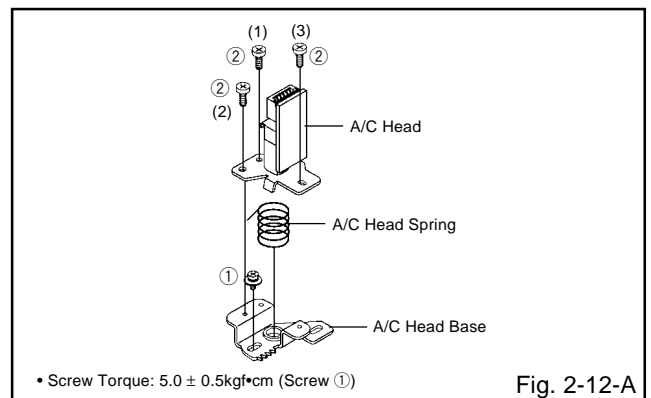


Fig. 2-12-A

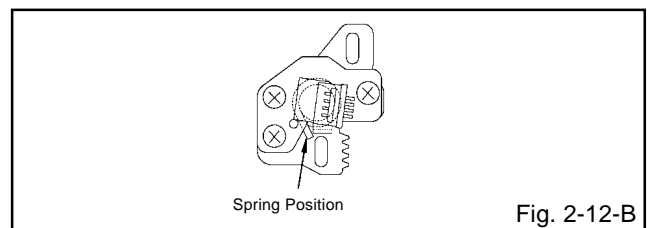


Fig. 2-12-B

2-13: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-13)

1. Remove the screw ①.
2. Remove the FE Head.

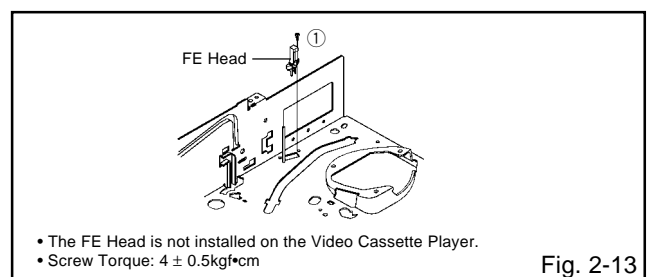


Fig. 2-13

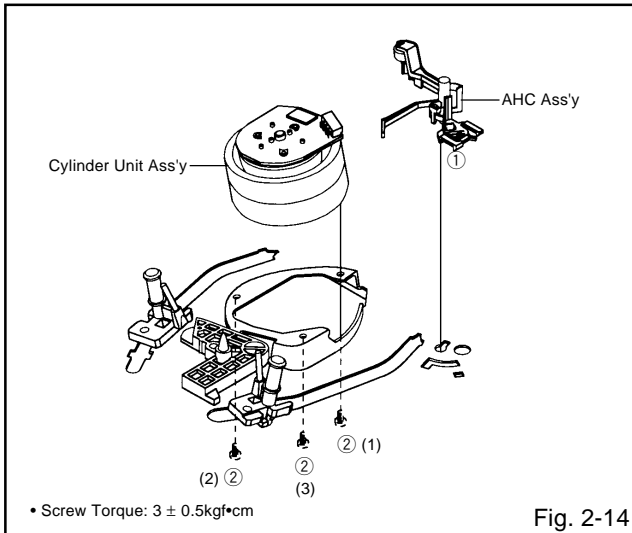
DISASSEMBLY INSTRUCTIONS

2-14: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-14)

1. Unlock the support ① and remove the AHC Ass'y.
2. Remove the 3 screws ②.
3. Remove the Cylinder Unit Ass'y.

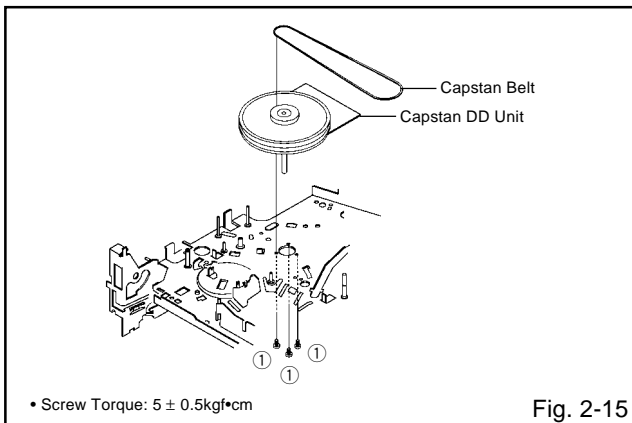
NOTE

When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



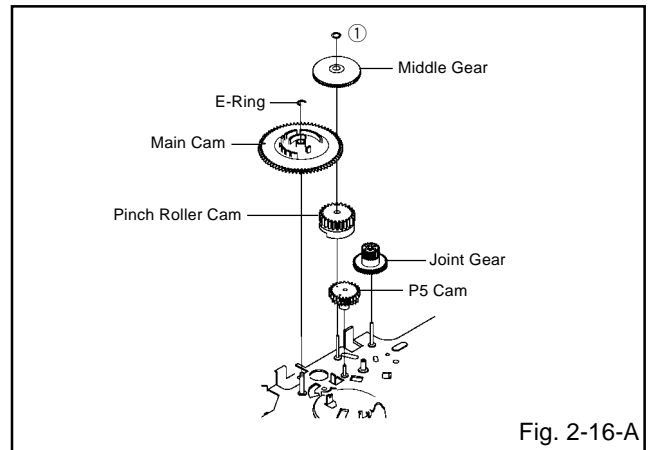
2-15: CAPSTAN DD UNIT (Refer to Fig. 2-15)

1. Remove the Capstan Belt.
2. Remove the 3 screws ①.
3. Remove the Capstan DD Unit.



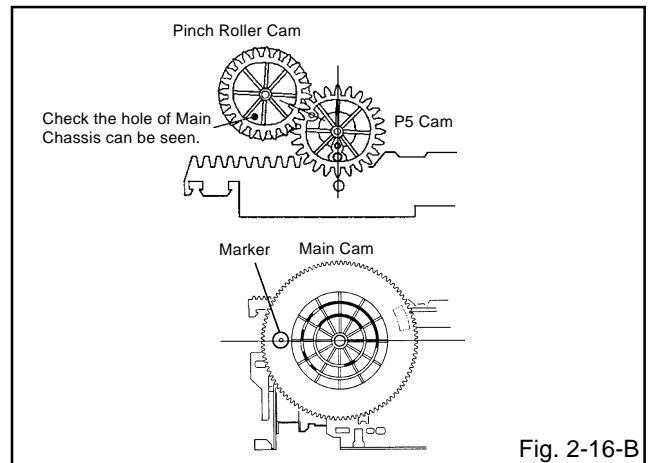
2-16: MIDDLE GEAR/MAIN CAM (Refer to Fig. 2-16-A)

1. Remove the Polyslider Washer ①, then remove the Middle Gear.
2. Remove the E-Ring, then remove the Main Cam, P5 Cam, Pinch Roller Cam and Joint Gear.



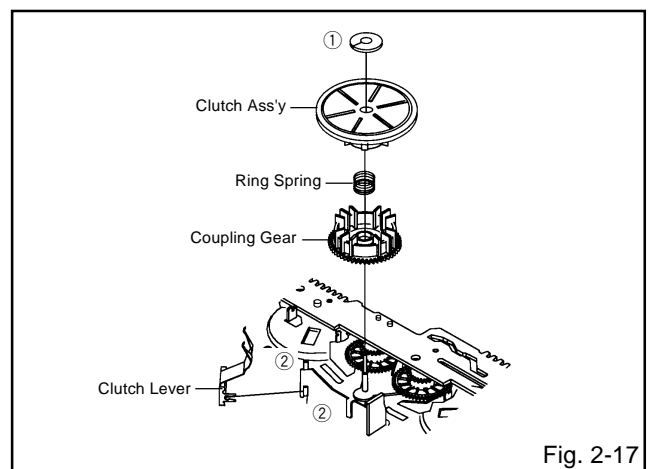
NOTE

When you install the Pinch Roller Cam, P5 Cam and Main Cam, align each marker. (Refer to Fig. 2-16-B)



2-17: CLUTCH ASS'Y (Refer to Fig. 2-17)

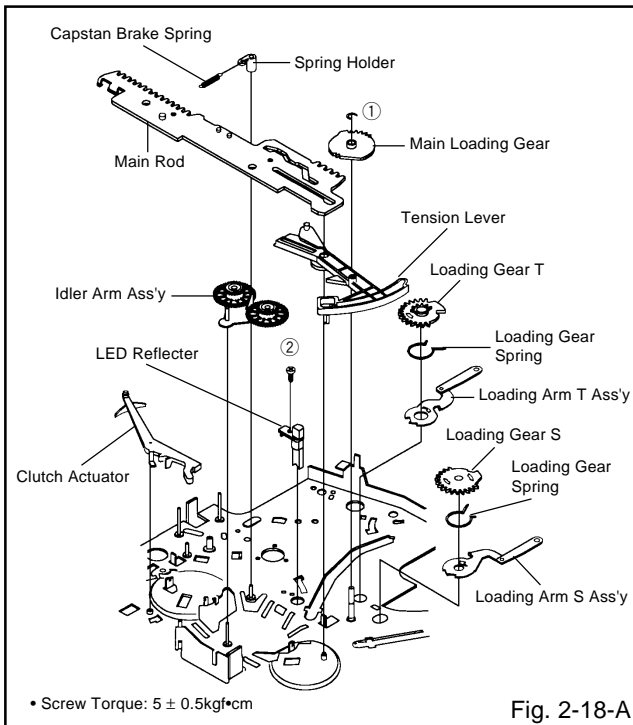
1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y, Ring Spring and Coupling Gear.
3. Unlock the 2 supports ② and remove the Clutch Lever.



DISASSEMBLY INSTRUCTIONS

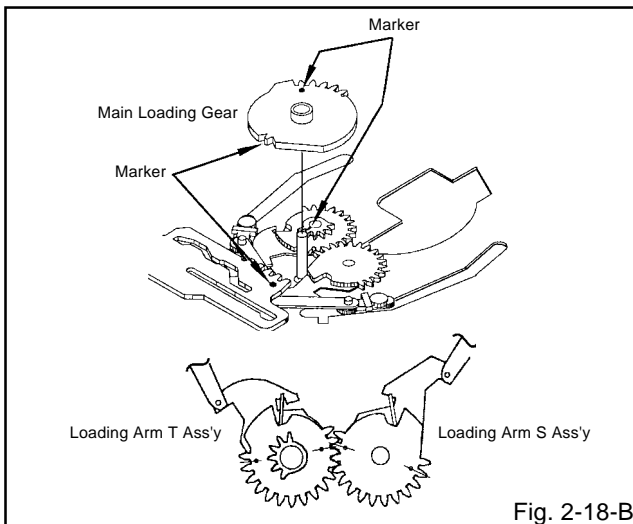
2-18: LOADING GEAR S/T ASS'Y (Refer to Fig. 2-18-A)

1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Capstan Brake Spring.
3. Slide the Main Rod and remove the Spring Holder.
4. Remove the Main Rod, Tension Lever, Clutch Actuator, Idler Arm Ass'y.
5. Remove the screw ②.
6. Remove the LED Reflector.
7. Remove the Loading Arm S Ass'y and Loading Arm T Ass'y.
8. Remove the Loading Gear S and Loading Gear T.
9. Remove the Loading Gear Spring.

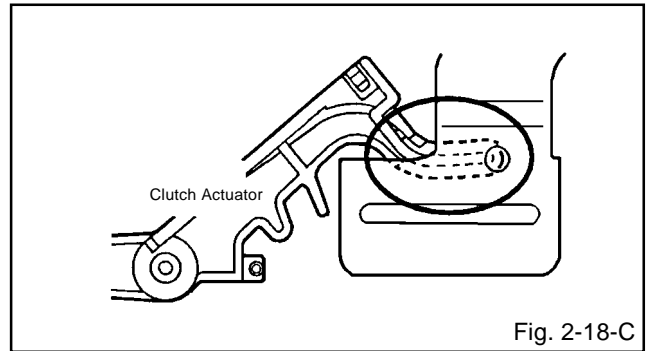


NOTES

1. When you install the Loading Arm S Ass'y, Loading Arm T Ass'y and Main Loading Gear, align each marker. (Refer to Fig. 2-18-B)



2. When you install the Clutch Actuator, install as shown in the circle of Fig. 2-18-C. (Refer to Fig. 2-18-C)

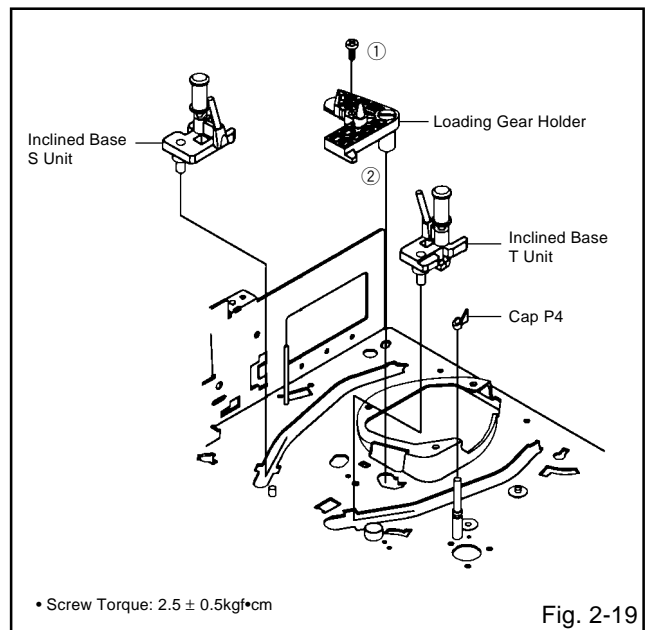


2-19: INCLINED S/T ASS'Y (Refer to Fig. 2-19)

1. Remove the Cap P4.
2. Remove the screw ①.
3. Unlock the support ② and remove the Loading Gear Holder.
4. Remove the Inclined Base S Unit.
5. Remove the Inclined Base T Unit.

NOTE

Do not touch the roller of Guide Roller.



KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CONV	: Capstan Motor		PCB	: Printed Circuit Board
	CPM	: Control		P. CON	: Power Control
	CTL	: Cylinder		PD	: Phase Detector
	CYL	: Cylinder-Motor		PG	: Pulse Generator
	CYL-M	: Cylinder-Sensor		P-P	: Peak-to Peak
D	CYL SENS	: Data (Syscon to Servo)	R	R	: Right
	DATA (SY-CE)	: Decibel		REC	: Recording
	dB	: Direct Current		REC-C	: Recording-Chrominance
	DC	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DD Unit	: Demodulator		REEL BRK	: Reel Brake
	DEMOD	: Detector		REEL S	: Reel Sensor
	DET	: Deviation		REF	: Reference
E	DEV	: Emitter		REG	: Regulated, Regulator
	E	: Emitter Follower		REW	: Rewind
	EF	: Emphasis		REV, RVS	: Reverse
	EMPH	: Encoder		RF	: Radio Frequency
	ENC	: Envelope		RMC	: Remote Control
	ENV	: End of Tape		RY	: Relay
	EOT	: Equalizer	S	S. CLK	: Serial Clock
	EQ	: External		S. COM	: Sensor Common
F	EXT	: Fuse		S. DATA	: Serial Data
	F	: Feed Back Clamp		SEG	: Segment
	FBC	: Full Erase		SEL	: Select, Selector
	FE	: Fast Forward, Flipflop		SENS	: Sensor
	FF	: Frequency Generator		SER	: Search Mode
	FG	: Front Loading Switch		SI	: Serial Input
	FL SW	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FM	: Frequency Sub Carrier		SO	: Serial Output
	FSC	: Forward		SOL	: Solenoid
G	FWD	: Generator		SP	: Standard Play
	GEN	: Ground		STB	: Serial Strobe
H	GND	: High Pass Filter		SW	: Switch
	H.P.F				

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The EOT/BOT/Reel sensor do not work at this moment. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage. Unless maintenance is properly carried out, the following service intervals may be quite shortened as harmful effects may be had on other parts. Also, long term storage or misuse may cause transformation and aging of rubber parts.

Parts Name \ Time	500 hours	1,000 hours	1,500 hours	2,000 hours	3,000 hours	Notes
Audio Control Head	■	■	■	■	■	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	■	■	
Capstan Belt			■	■	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	■	■	■	■ ●	
Capstan DD Unit					●	
Loading Motor					●	
Tension Band					●	
Capstan Shaft	■	■	■	■	■	Replace when rolling becomes abnormal.
Tape Running Guide Post	■	■	■	■	■	
Cylinder Unit	■	■	■	■	●	Clean the Head

■ : Clean
● : Replace

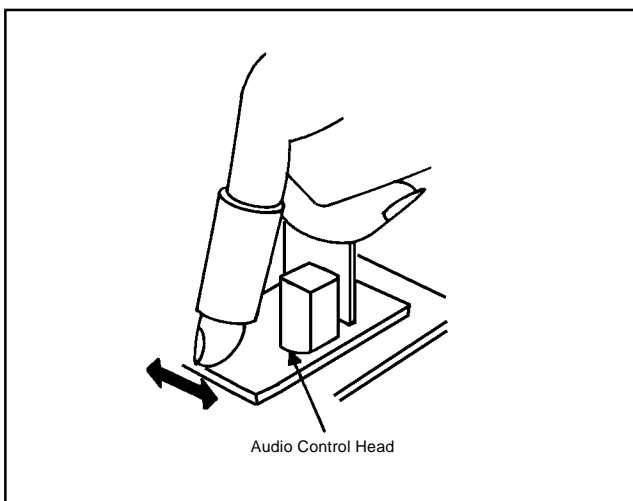
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol and clean the audio control head by wiping it horizontally. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

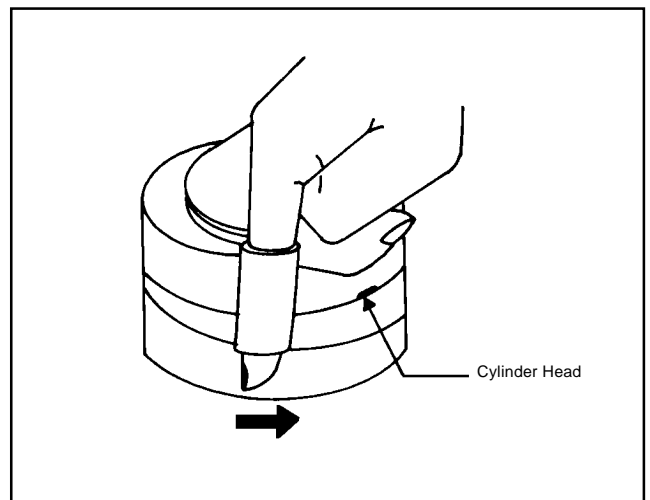
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER

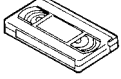

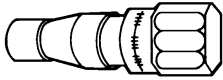
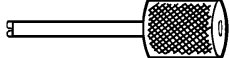
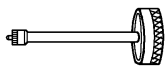
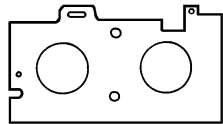
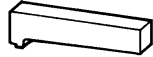
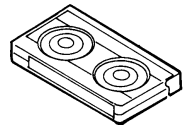
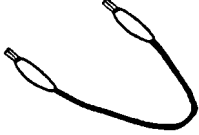
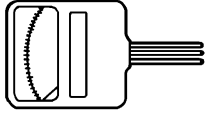
Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



SERVICING FIXTURES AND TOOLS

<p>(For 2 heads model) VHS Alignment Tape JG001 (VN₂S-LI6³) JG001A (VN₂S-CO1³) JG001Q (VN₂S-LI6³H) JG001T (VN₂S-X6³)</p> 	<p>(For 4 heads model) VHS Alignment Tape JG001B (VN₁S-LI6³) JG001I (VN₁S-CO1³) JG001P (VN₁S-LI6³H) JG001S (VN₁S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)</p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG154 Cable</p> 	<p>Tentelometer</p> 		

Ref. No.	Part No.	Remarks
JG001	APJG001000	Monoscope, 6KHz (For 2 heads model)
JG001A	APJG001A00	Color Bar, 1KHz (For 2 heads model)
JG001Q	APJG001Q00	Hi-Fi Audio (For 2 heads Hi-Fi model)
JG001T	APJG001T00	X Value Adjustment (For 2 heads model)
JG001B	APJG001B00	Monoscope, 6KHz (For 4 heads model)
JG001I	APJG001I00	Color Bar, 1KHz (For 4 heads model)
JG001P	APJG001P00	Hi-Fi Audio (For 4 heads Hi-Fi model)
JG001S	APJG001S00	X Value Adjustment (For 4 heads model)
JG002B	APJG002B00	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	APJG002E00	Brake Torque (T Reel Ass'y)
JG002F	APJG002F00	VSR Torque, Brake Torque (S Reel)
JG005	APJG005000	Guide Roller Adjustment
JG153	APJG153000	X Value Adjustment
JG022/JG024A	APJG022000/APJG024A00	Reel Disk Height Adjustment
JG100A	APJG100A00	Playback Torque, Back Tension Torque During Playback
JG154	APJG154000	Used to connect the test point of SERVICE and GROUND

PREPARATION FOR SERVICING

- Short circuit between **TP1001** and **Ground** with the cable JG154.
(Refer to MAJOR COMPONENTS LOCATION GUIDE)
The EOT, BOT and Reel Sensor do not work at this moment.
At that time, the STOP/EJECT button is available to insert and eject the Cassette Tape.

MECHANICAL ADJUSTMENTS

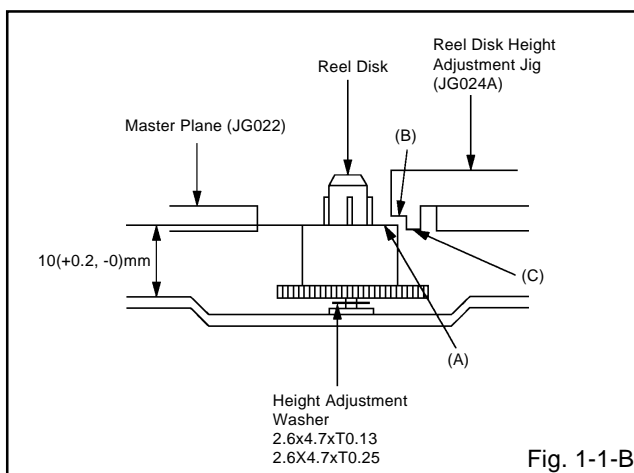
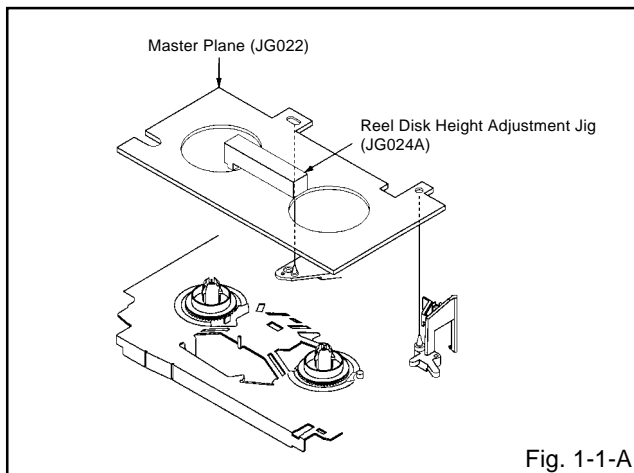
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)
- When you activate the deck without the Cassette Holder, short circuit between **TP1001** and **TP1002**. (Refer to **ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE**) In this condition the BOT/EOT/ Reel Sensor will not function.

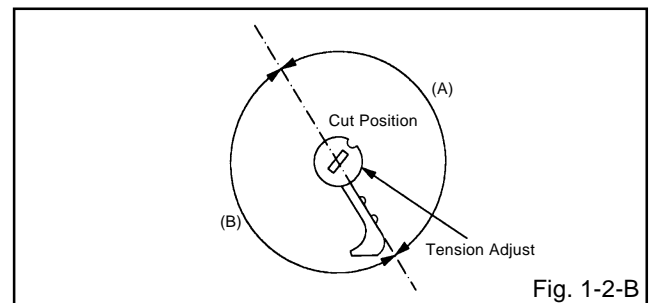
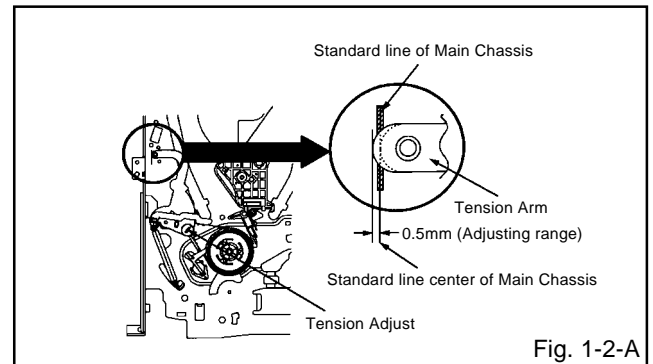
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

1. Turn on the power and set to the STOP mode.
2. Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
3. Confirm that "A" of the reel disk is lower than "B" of the reel disk height adjustment jig (**JG024A**), and is higher than "C". If it is not enough height, adjust to $10(+0.2, -0)$ mm with the height adjustment washer.
4. Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

1. Set to the PLAY mode.
2. Adjust the Tension Adjust until the edge of the Tension Arm is positioning within 0.5mm range from the standard line center of Main Chassis. After this adjustment, confirm that the cut position is located in "A" area as shown in **Fig. 1-2-B** If it is located in "B" area, adjust again.
3. While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

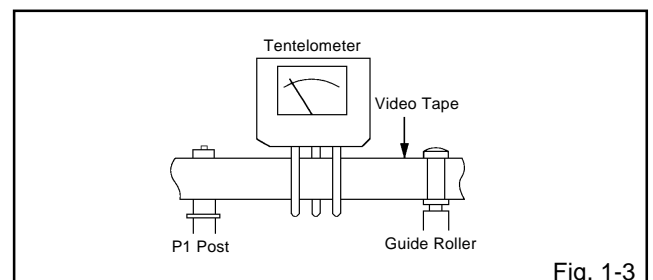


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

1. Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
2. Install the tentelometer as shown in **Fig. 1-3**. Confirm that the meter indicates 2 ± 2 gf in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (**JG100A**)

1. After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
2. Confirm that the right meter of the torque tape indicates $60 \sim 110$ gf•cm during playback in SP mode.
3. Confirm that the left meter of the torque tape indicates $25 \sim 40$ gf•cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Operate within 4~5 seconds after the reel disk begins to turn.
2. Install the Torque Gauge (**JG002F**) and Adapter(**JG002B**) on the S Reel. Set to the Rewind mode (**Refer to Fig.1-4**)
3. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

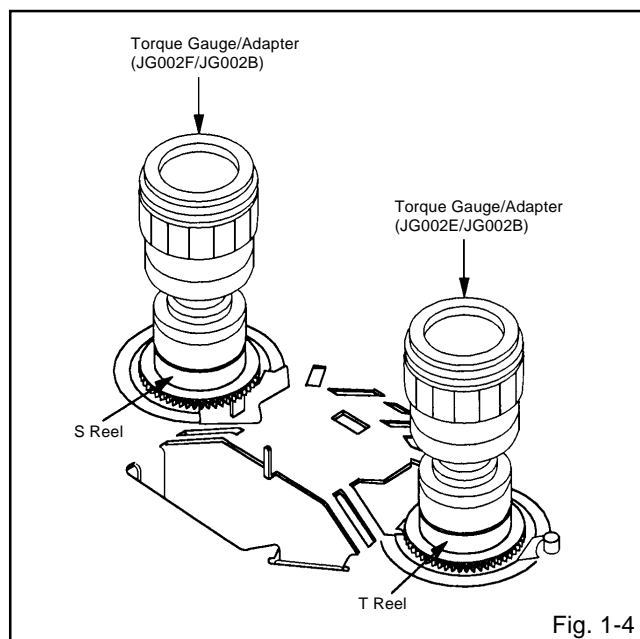
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (**Refer to Fig. 1-4**)

1. Set to the STOP mode.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Turn the Torque Gauge (**JG002F**) clockwise.
4. Then, confirm that it indicates 60~100gf•cm.

(T Reel Brake)(Refer to Fig. 1-4)

1. Set to the STOP mode.
2. Move the Idler Ass'y from the T Reel.
3. Install the Torque Gauge (**JG002E**) and Adapter (**JG002B**) on the T reel. Turn the Torque Gauge (**JG002E**) counterclockwise.
4. Then, confirm that it indicates 45~70gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	T Brake Spring/Tension Spring

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

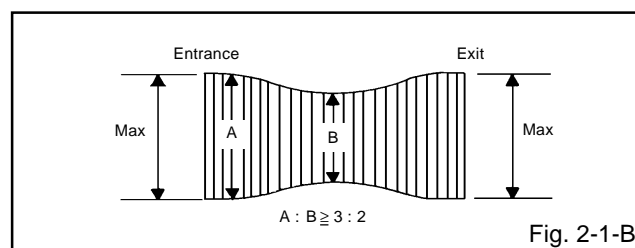
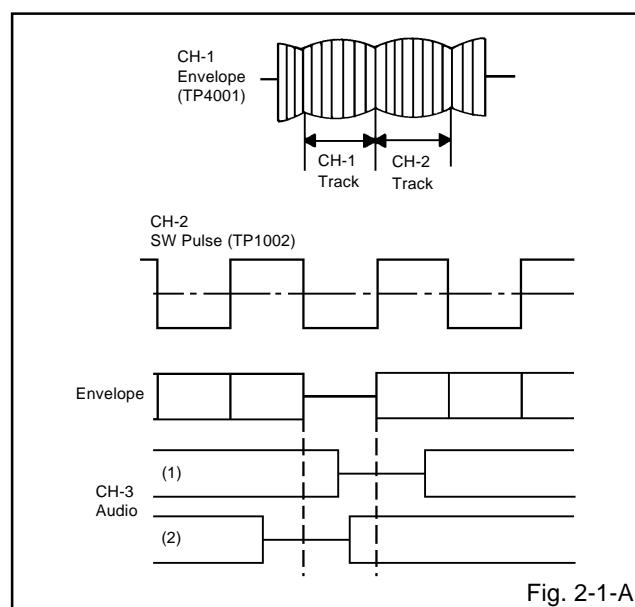
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (**JG001** or **JG001B**). (**Refer to SERVICING FIXTURE AND TOOLS**)
2. Connect CH-1 of the oscilloscope **TP4001** (**Envelope**) and CH-2 to **TP1002** (**SW Pulse**).
3. Press and hold the Tracking-Auto button on the remote control for more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (**Refer to Fig. 2-1-A**)
5. When observing the envelope, adjust the Adjusting Driver (**JG005**) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in **Fig. 2-1-B**, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (**Refer to the ELECTRICAL ADJUSTMENTS**)

NOTE

After adjustment, confirm and adjust A/C head. (**Refer to item 2-2**)

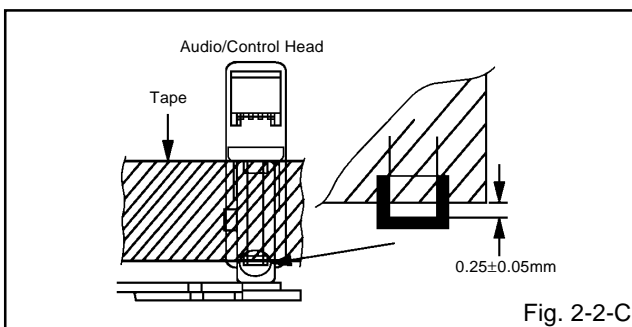
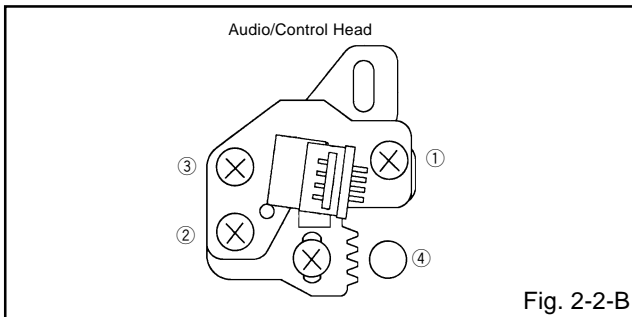
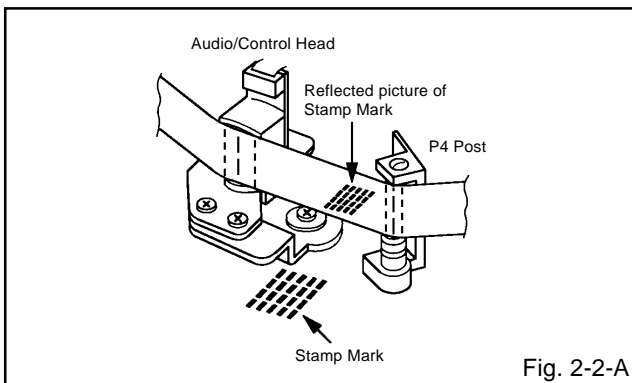


MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/CONTROL HEAD

When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001 or JG001B**) .
(Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw ① clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw ② to set the audio level to maximum.
4. Confirm that the bottom of the Audio/ Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - c) When the height is not correct, turn the s ③ to adjust the height. Then, adjust the 1~3 again.



2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

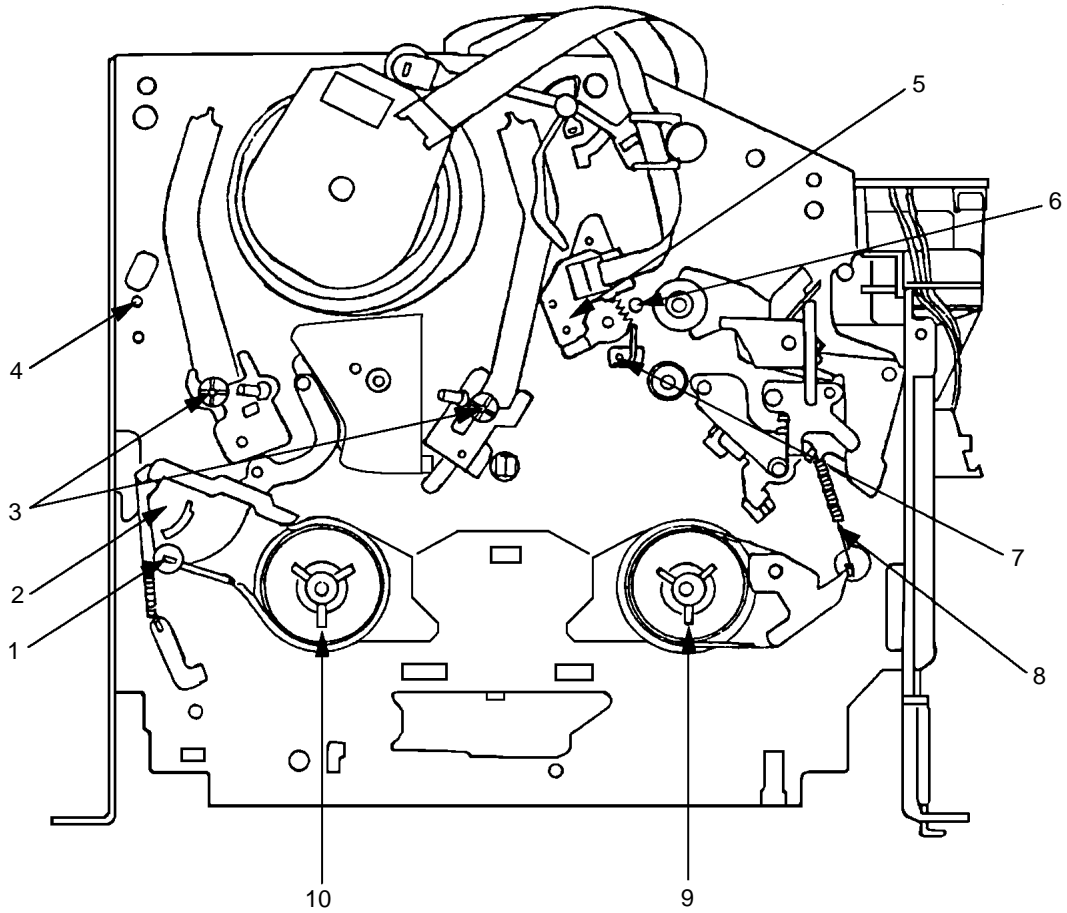
1. Confirm and adjust the height of the Reel Disk.
(Refer to item 1-1)
2. Confirm and adjust the position of the Tension Post.
(Refer to item 1-2)
3. Adjust the Guide Roller. (Refer to item 2-1)
4. Confirm and adjust the Audio/Control Head.
(Refer to item 2-2)
5. Connect CH-1 of the oscilloscope to **TP4001**, CH-2 to **TP1002** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001S or JG001T**) .
(Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the Tracking-Auto button on the remote control for more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the ④ of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-1-A**.

2-4: CONFIRM HI-FI AUDIO (Hi-Fi model only)

1. Connect CH-1 of the oscilloscope **TP4001**, CH-2 to **TP1002** and CH-3 to the **Hi-Fi Audio Out Jack**.
2. Playback the VHS Alignment Tape (**JG001P or JG001Q**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
3. Press and hold the Tracking-Auto button on the remote control for more than 2 seconds to set tracking to center.
4. Press the Tracking Up button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
5. Press the Tracking Down button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
6. Confirm that the difference between these counted steps number in the above items are within 2 steps. If the difference are more than 3 steps, do Tape Running Adjustment again. (Refer to item 2-3)

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------|-----------------------------------|
| 1. Tension Adjust | 6. X value adjustment driver hole |
| 2. Tension Arm | 7. P4 Post |
| 3. Guide Roller | 8. T Brake Spring |
| 4. P1 Post | 9. T Reel |
| 5. Audio/Control Head | 10. S Reel |

ELECTRICAL ADJUSTMENTS

Read and perform this adjustment when repairing the circuits or replacing electrical parts or PCB assemblies.

1. BASIC ADJUSTMENT

CAUTION

When replacing IC's or transistors, use only specified silicon grease (**YG6260M**).
(To prevent the damage to IC's and transistors.)

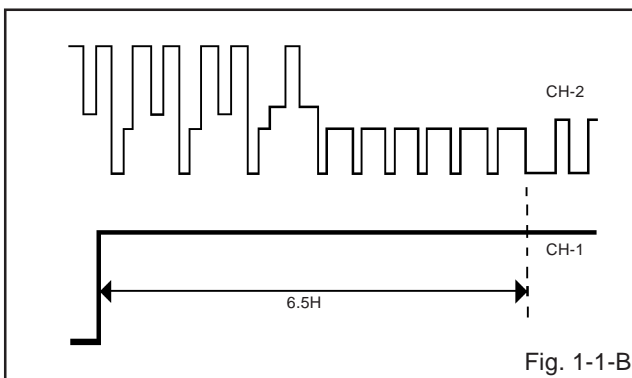
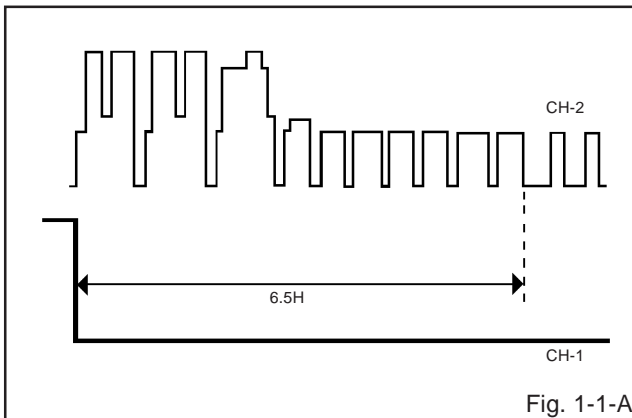
1-1: PG SHIFTER

CONDITIONS

MODE-PLAYBACK
Input Signal-Alignment Tape (**JG001B**)

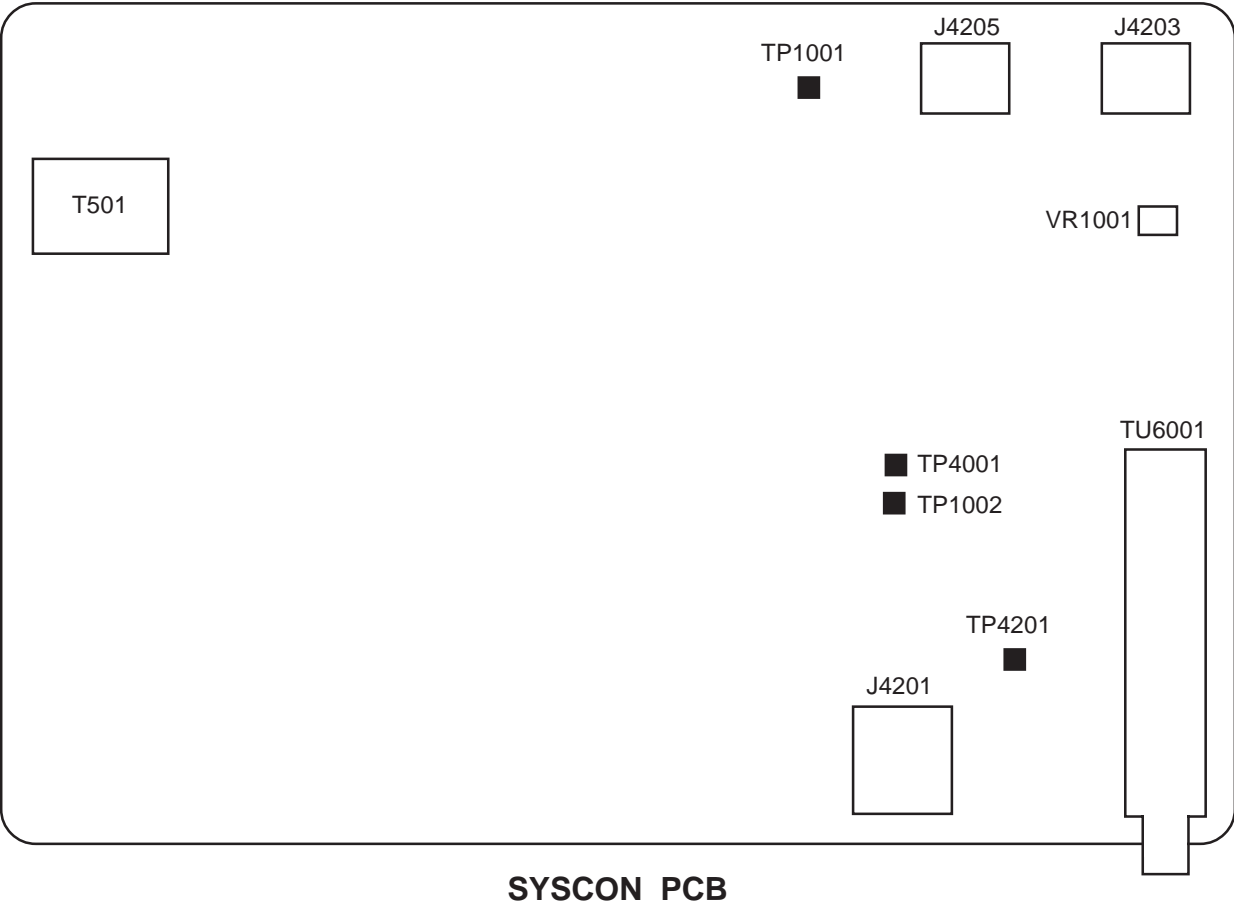
INSTRUCTIONS

1. Connect CH-1 on the oscilloscope to **TP1002** and CH-2 to **TP4201**.
2. Playback the alignment tape. (**JG001B**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Adjust the **VR1001** until the waveform of the oscilloscope measures $6.5 \pm 0.5(H)$ at both leading and trailing edges. (Refer to Fig. 1-1-A, B)

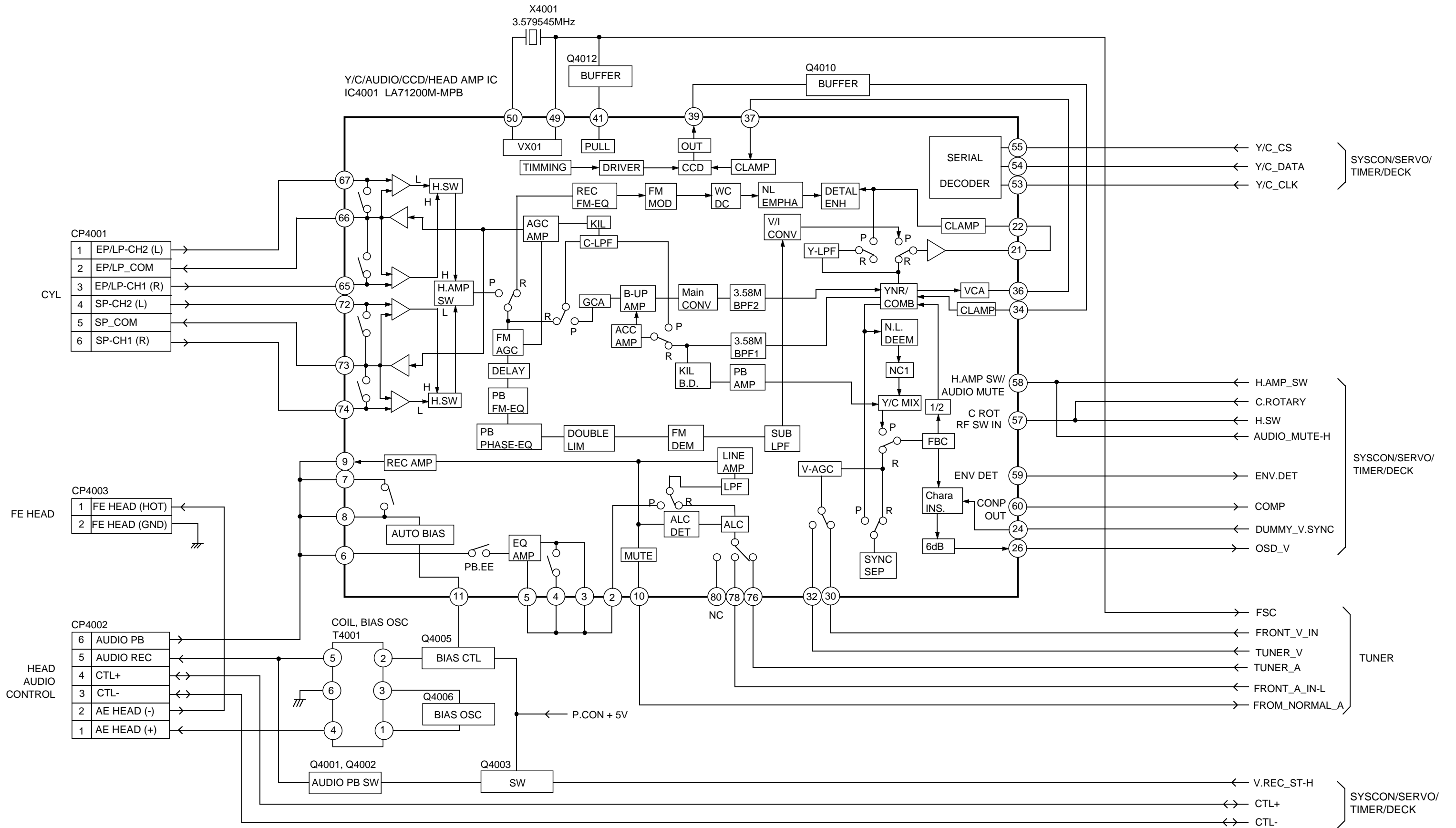


ELECTRICAL ADJUSTMENTS

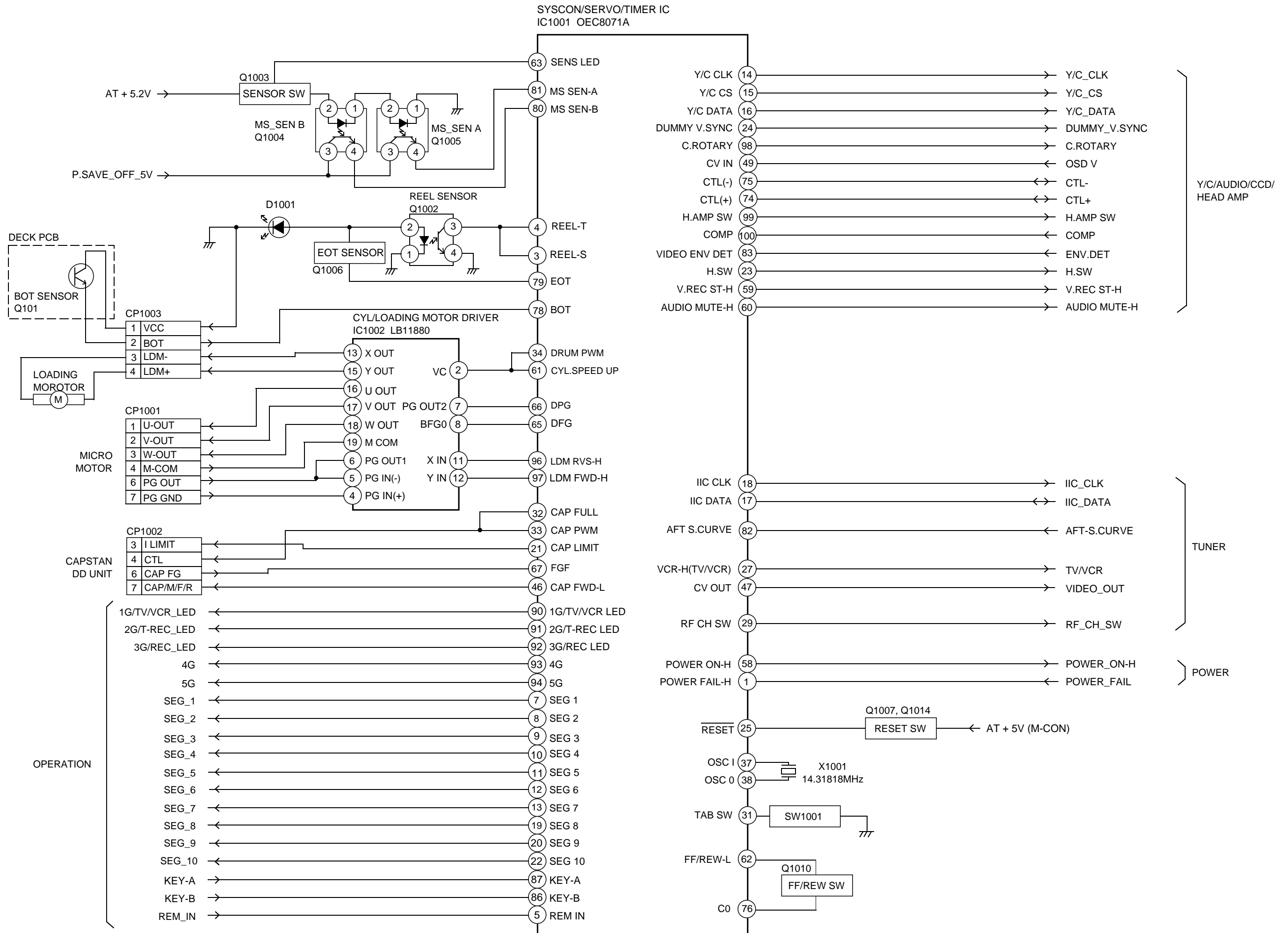
2. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE



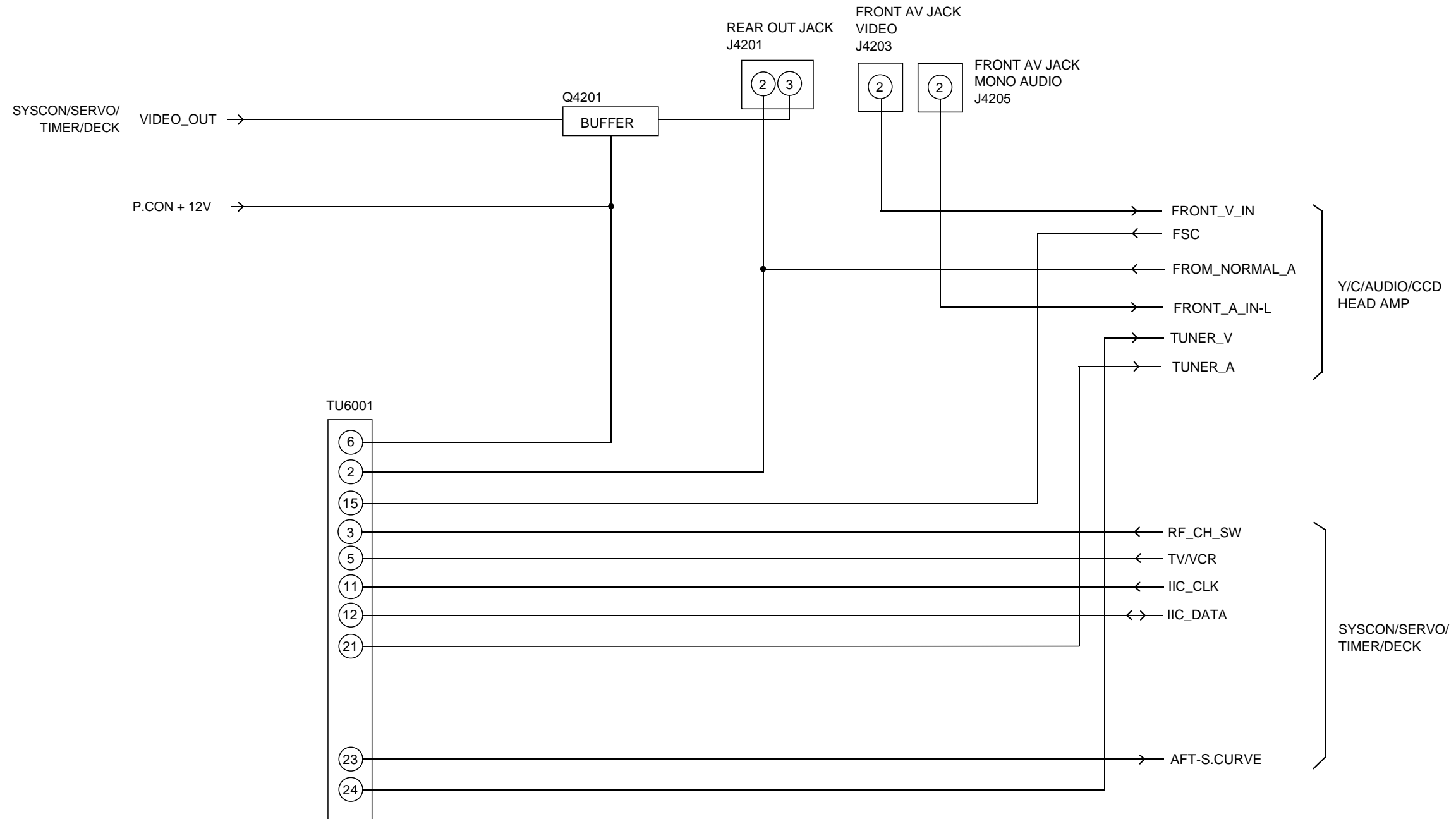
Y/C/AUDIO/CCD/HEAD AMP BLOCK DIAGRAM



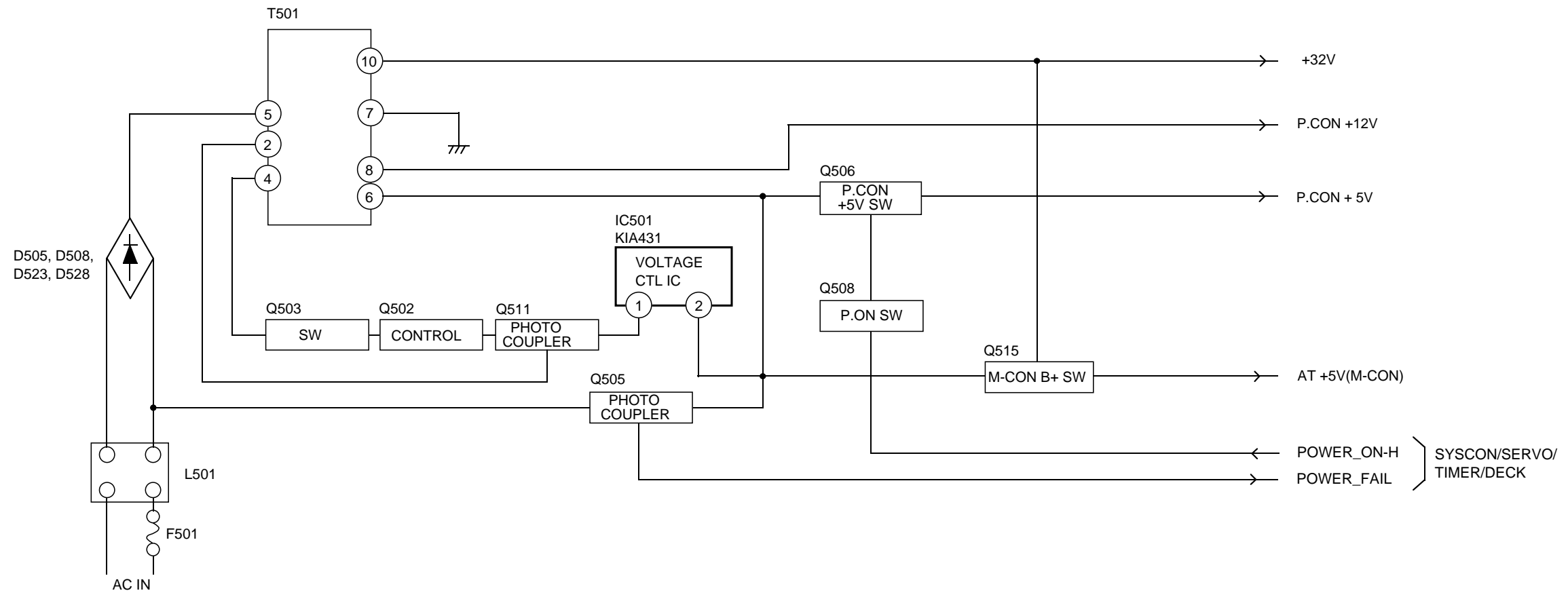
SYSTEM CONTROL/SERVO/TIMER/DECK BLOCK DIAGRAM



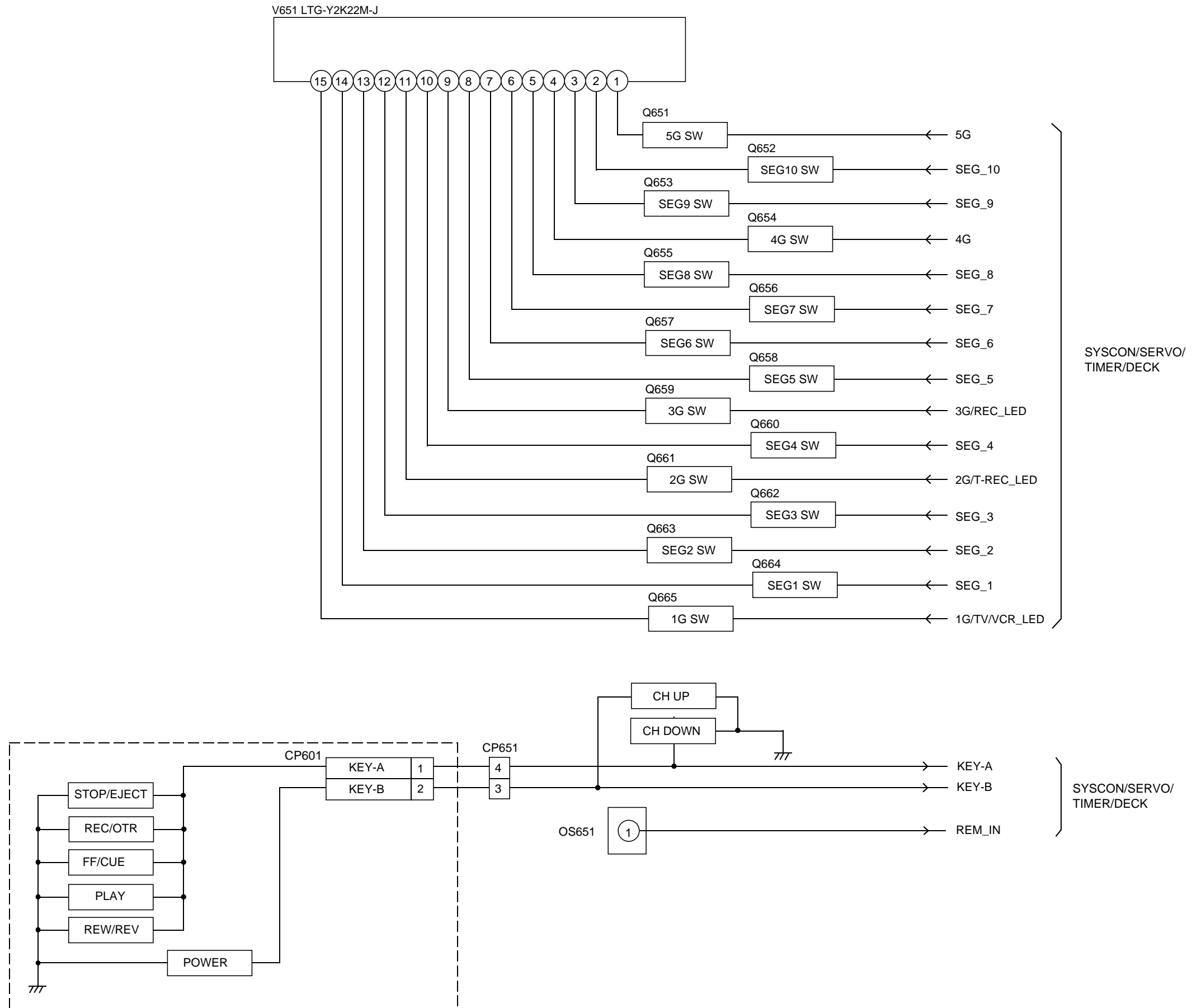
TUNER BLOCK DIAGRAM



POWER BLOCK DIAGRAM



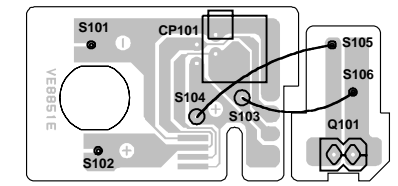
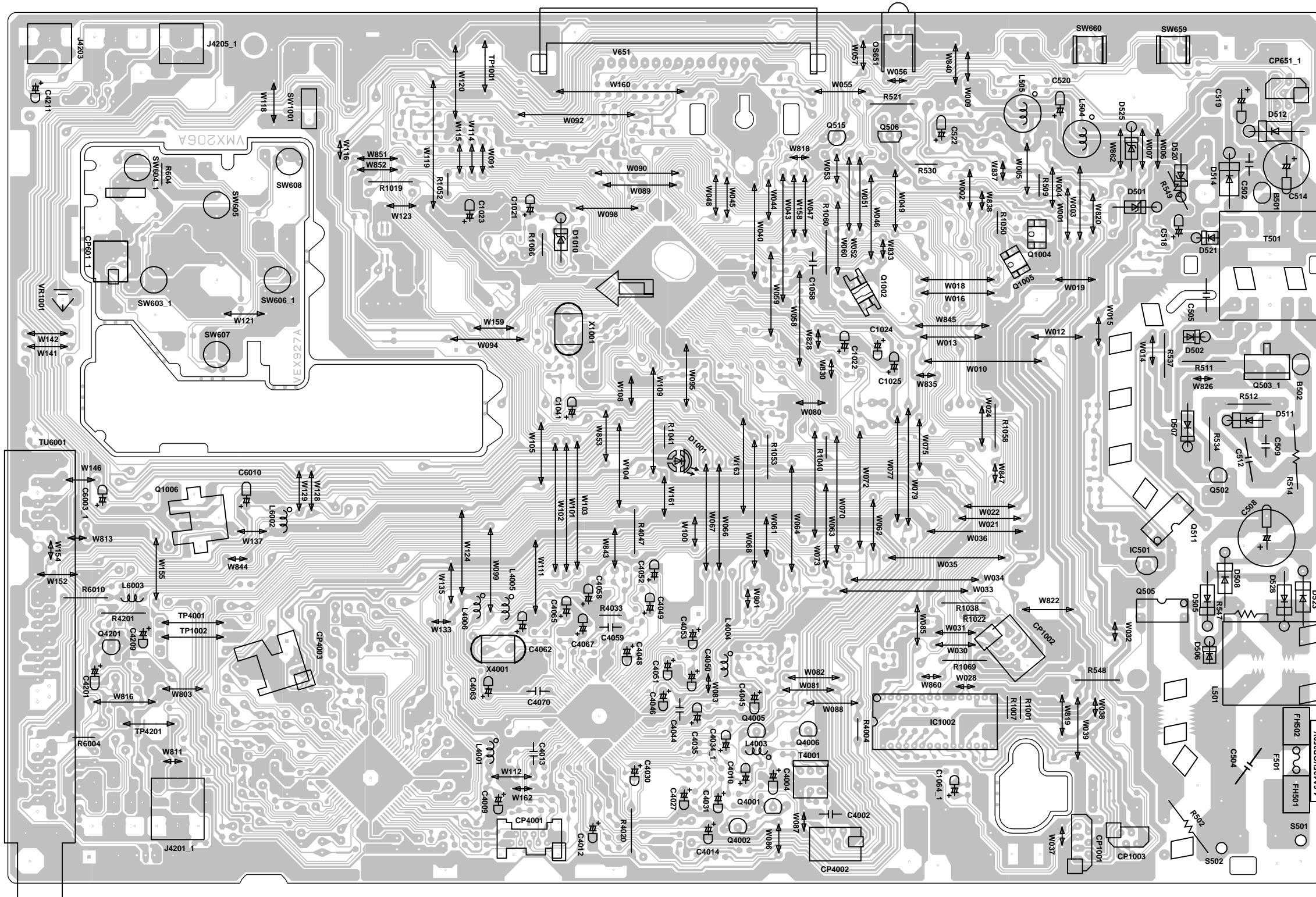
OPERATION BLOCK DIAGRAM



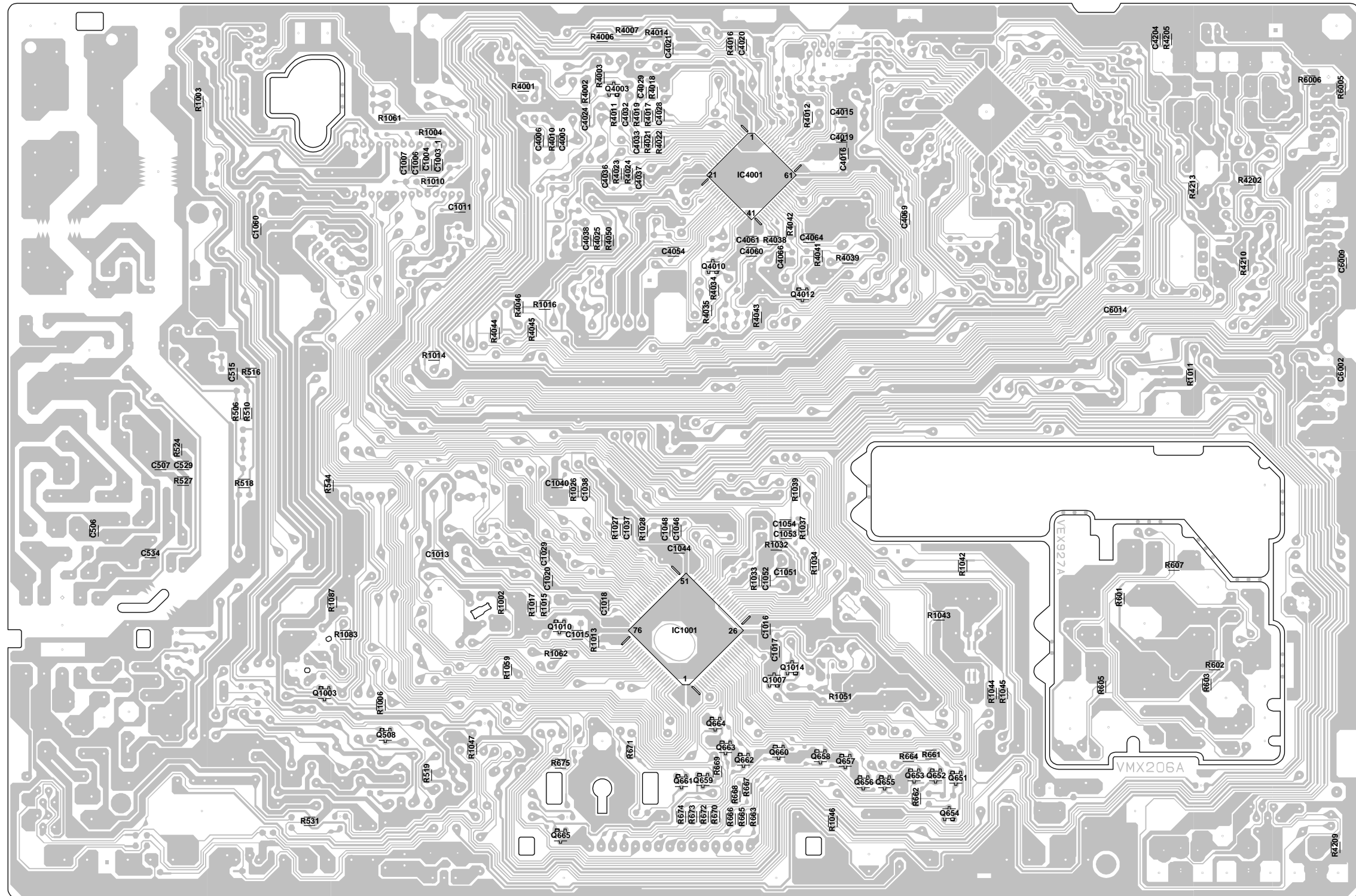
PRINTED CIRCUIT BOARDS

SYSCON/OPERATION (INSERTED PARTS) SOLDER SIDE

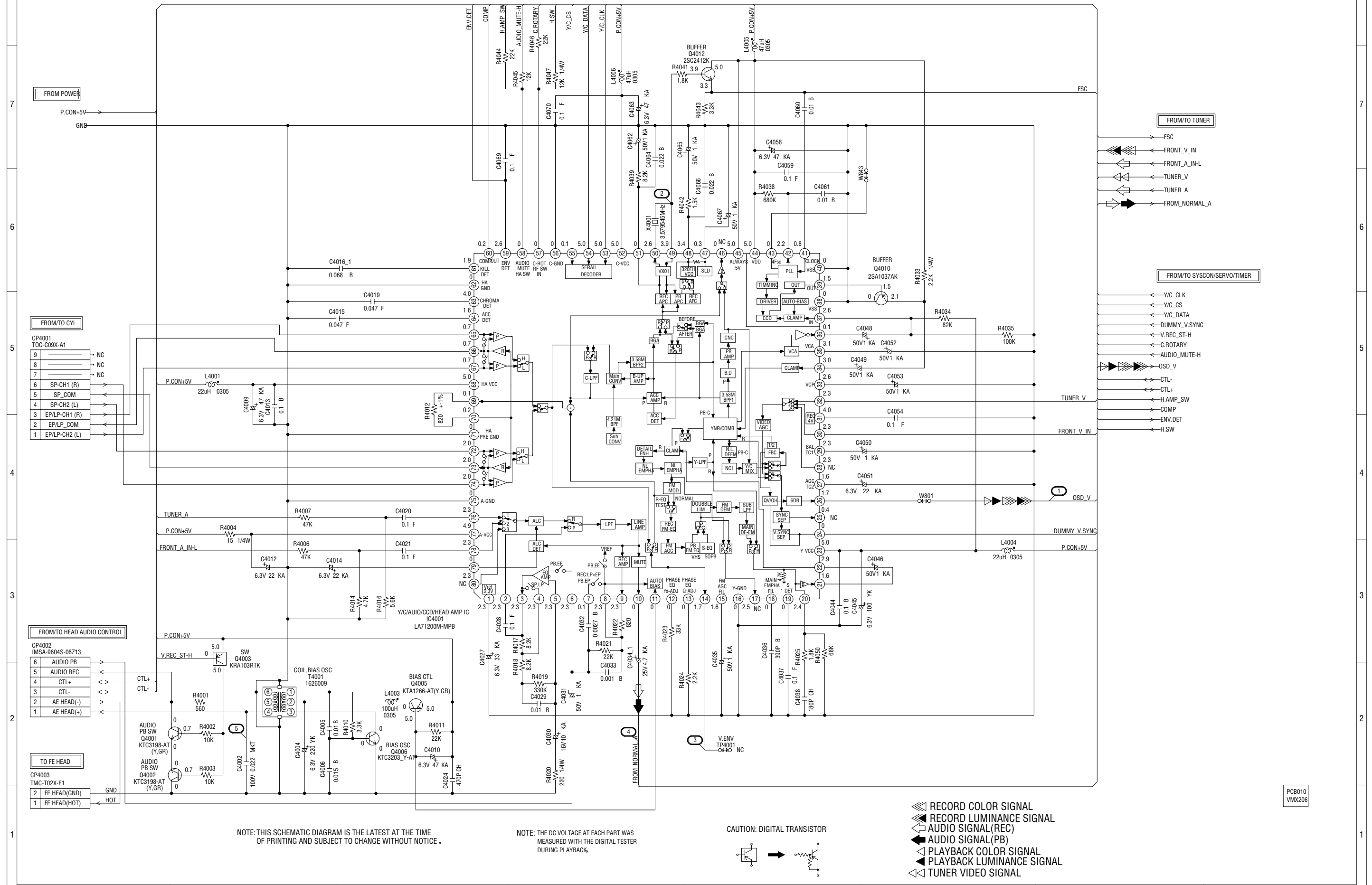
DECK SOLDER SIDE



PRINTED CIRCUIT BOARDS
SYSCON (CHIP MOUNTED PARTS)
SOLDER SIDE



Y/C/AUDIO/CCD/HEAD AMP SCHEMATIC DIAGRAM (SYSCON PCB)

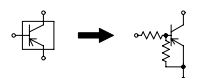


- ▶ RECORD COLOR SIGNAL
- ▶ RECORD LUMINANCE SIGNAL
- ▶ AUDIO SIGNAL (REC)
- ▶ AUDIO SIGNAL (PB)
- ▶ PLAYBACK COLOR SIGNAL
- ▶ PLAYBACK LUMINANCE SIGNAL
- ▶ TUNER VIDEO SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

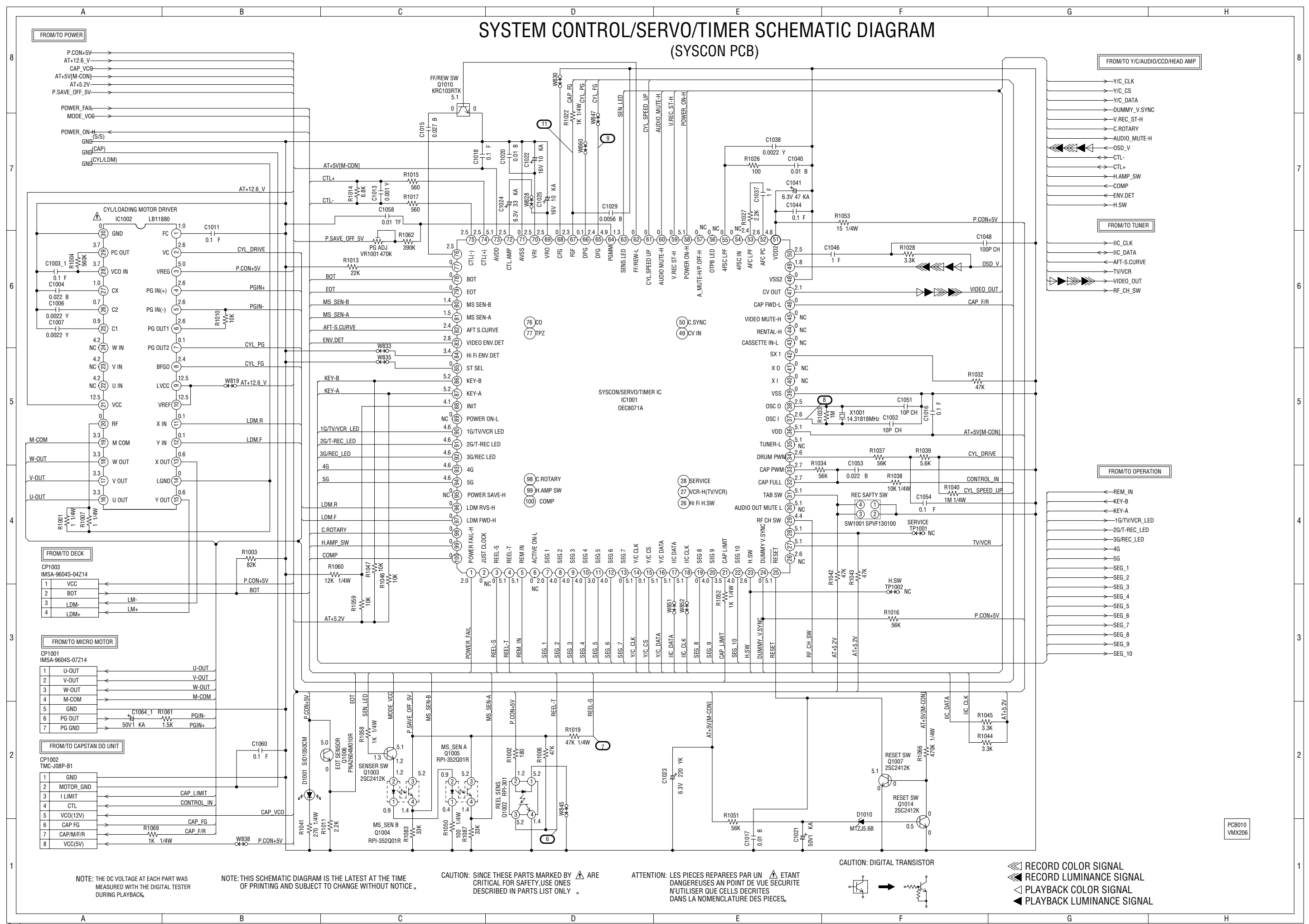
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR



PCB010
VMX206

SYSTEM CONTROL/SERVO/TIMER SCHEMATIC DIAGRAM (SYSCON PCB)



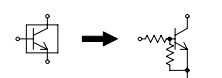
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED WITH Δ ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

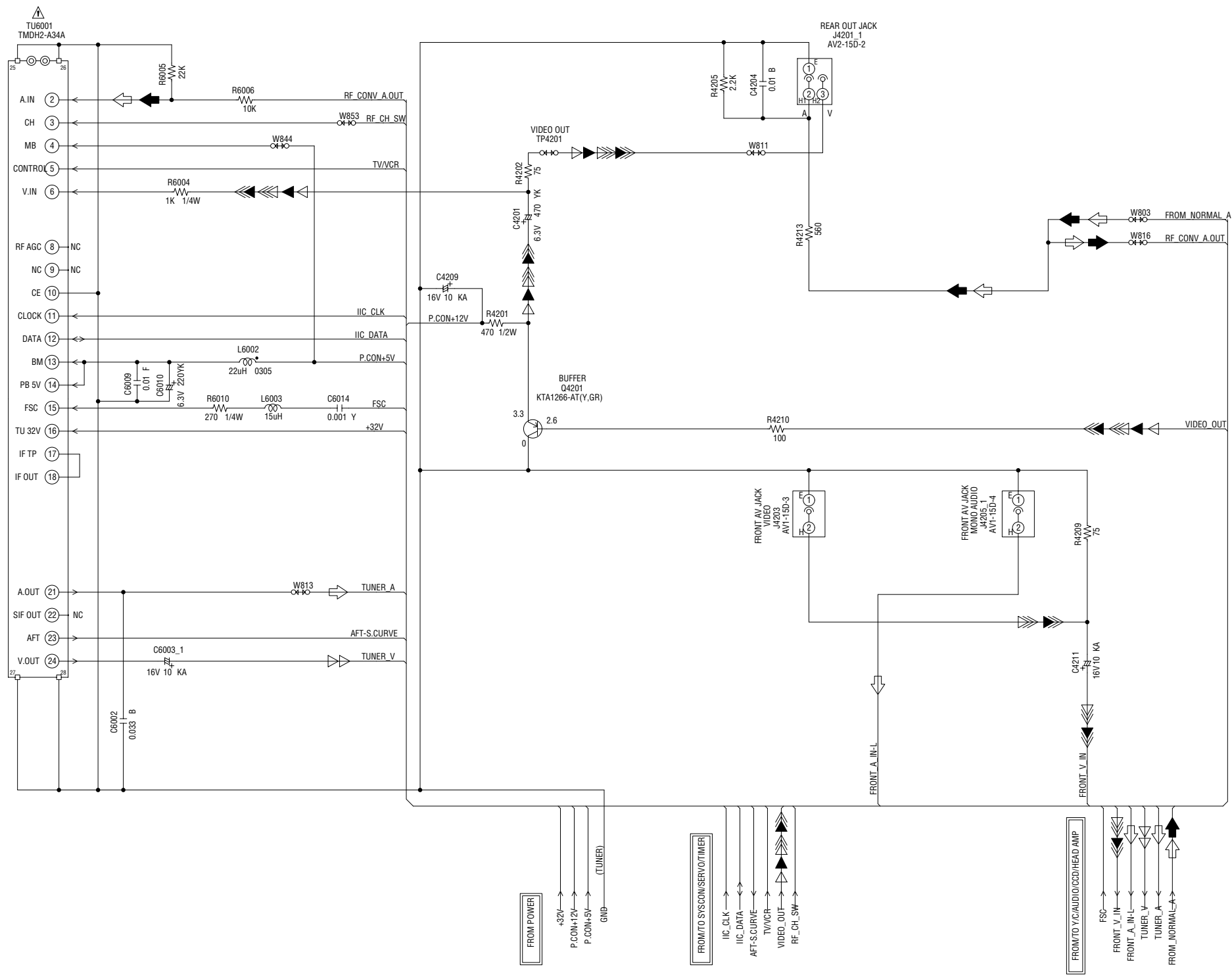
ATTENTION: LES PIÈCES RÉPARÉES PAR UN Δ ÉTAIENT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: DIGITAL TRANSISTOR



- \triangleleft RECORD COLOR SIGNAL
- \blacktriangleleft RECORD LUMINANCE SIGNAL
- \triangleleft PLAYBACK COLOR SIGNAL
- \blacktriangleleft PLAYBACK LUMINANCE SIGNAL

TUNER SCHEMATIC DIAGRAM (SYSCON PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

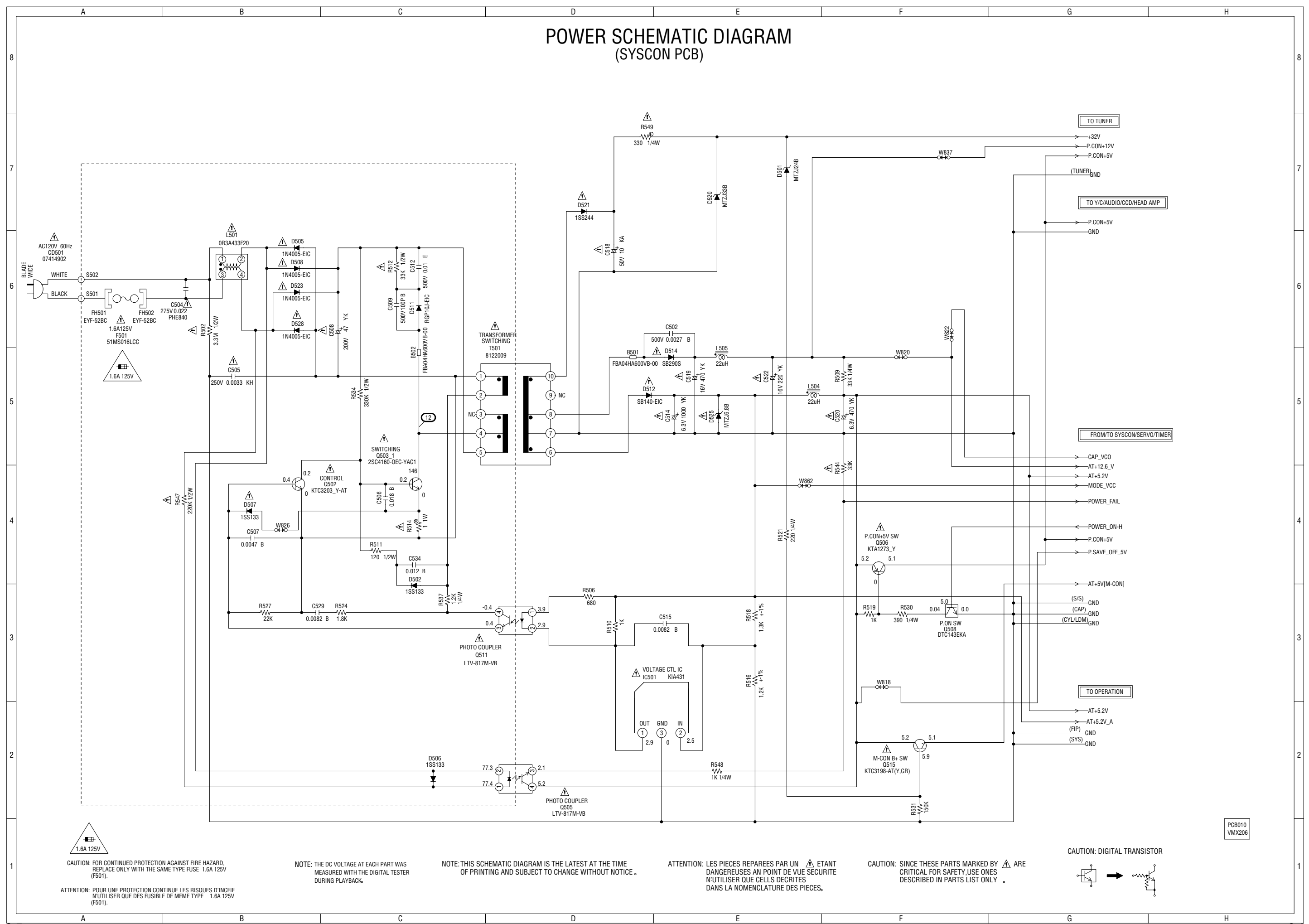
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

- RECORD LUMINANCE SIGNAL
- RECORD COLOR SIGNAL
- AUDIO SIGNAL (REC)
- AUDIO SIGNAL (PB)
- TUNER VIDEO SIGNAL
- PLAYBACK LUMINANCE SIGNAL
- PLAYBACK COLOR SIGNAL

PCB010
VMX206

POWER SCHEMATIC DIAGRAM (SYSCON PCB)



1.6A 125V

CAUTION: FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSE 1.6A 125V (F501).

ATTENTION: POUR UNE PROTECTION CONTINUE LES RISQUES D'INCENDIE N'UTILISER QUE DES FUSIBLES DE MEME TYPE 1.6A 125V (F501).

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

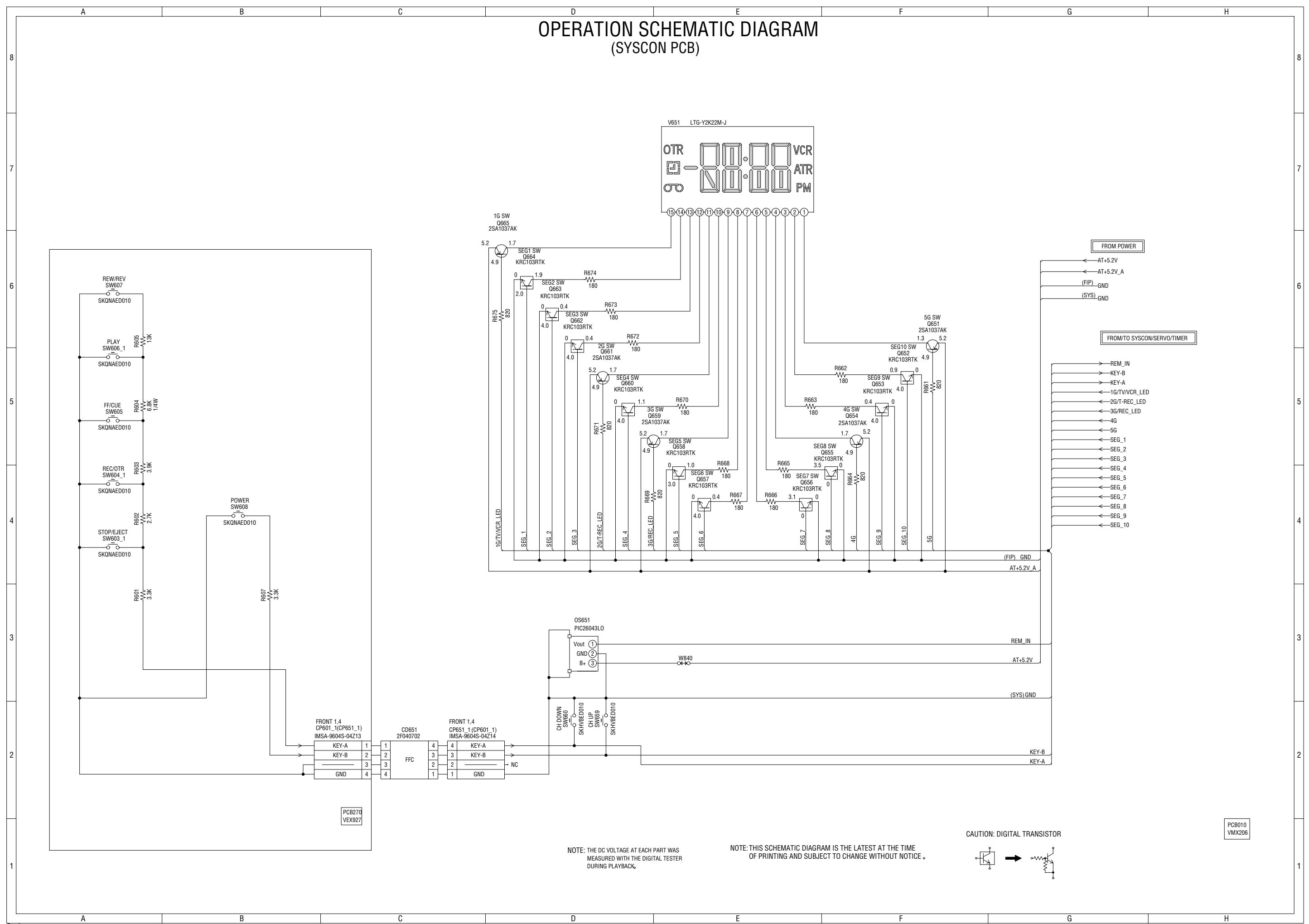
ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

CAUTION: DIGITAL TRANSISTOR

PCB010
VMX206

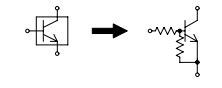
OPERATION SCHEMATIC DIAGRAM (SYSCON PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

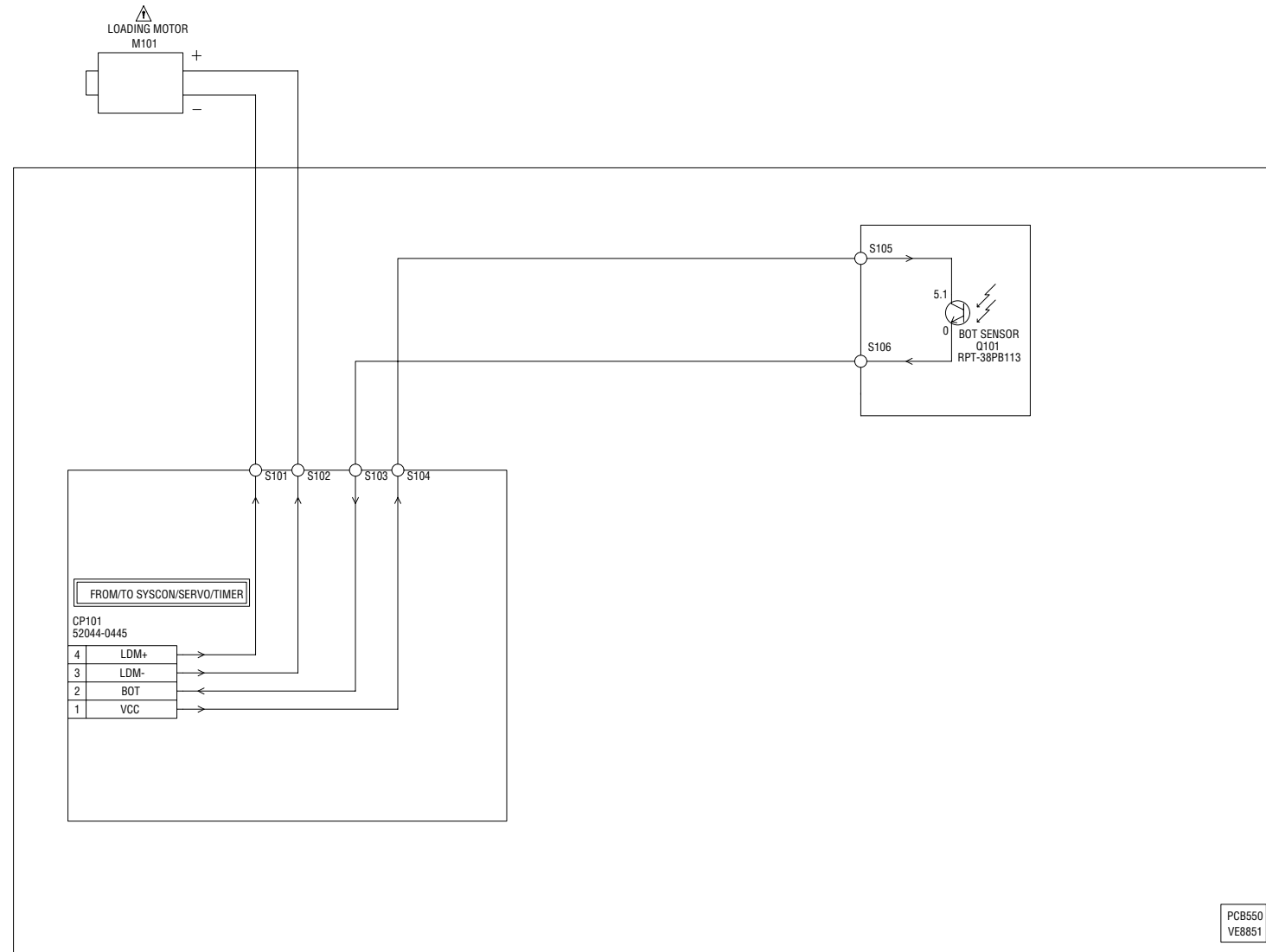
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: DIGITAL TRANSISTOR



PC8010
VMX206

DECK SCHEMATIC DIAGRAM (DECK PCB)



PCB550
VE8851

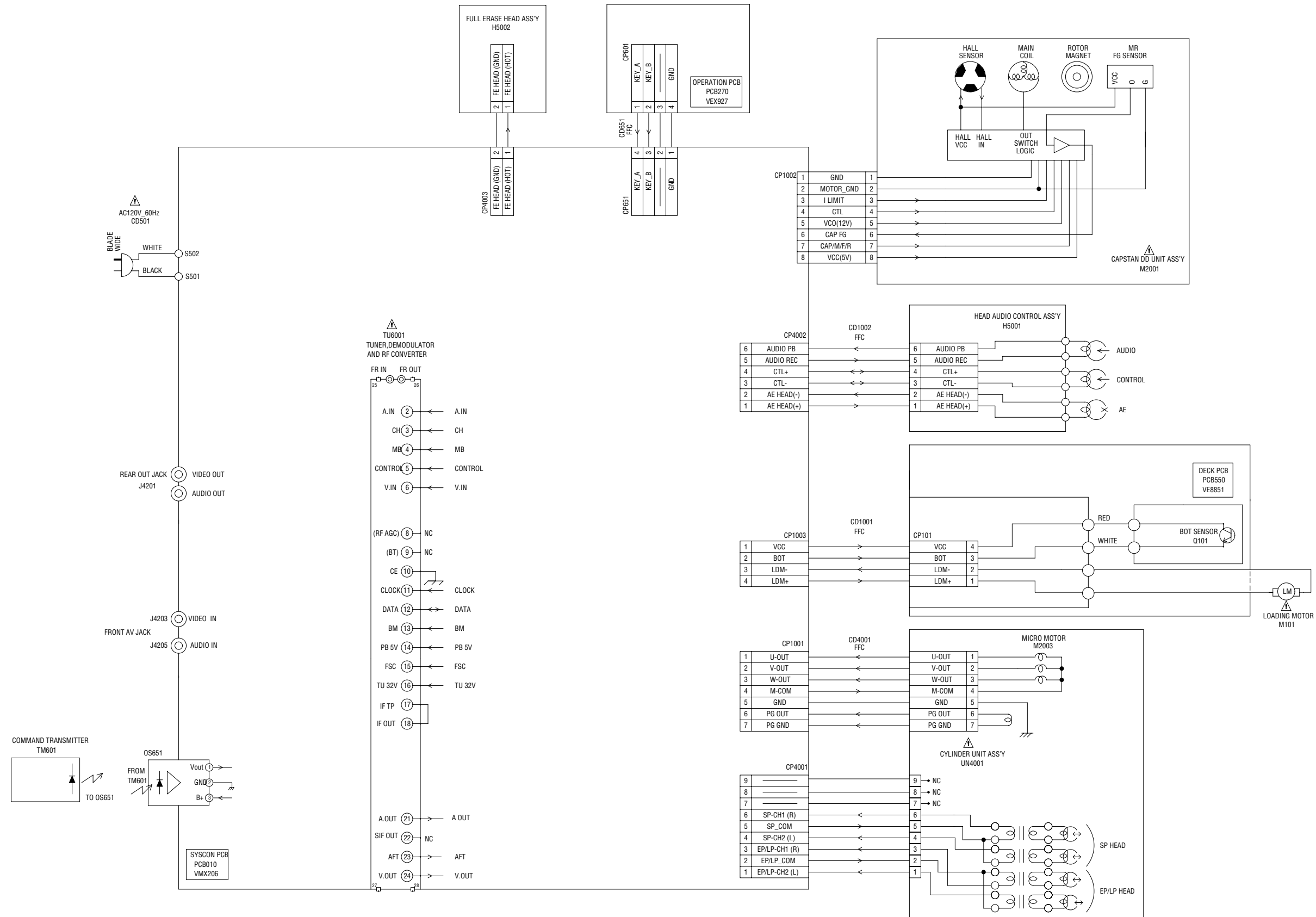
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY .

ATTENTION: LES PIÈCES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

INTERCONNECTION DIAGRAM



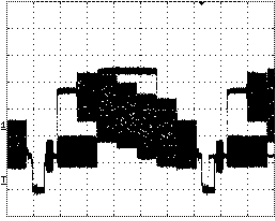
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY .

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

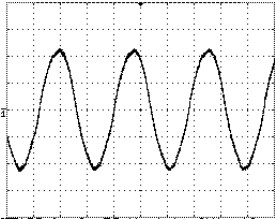
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

WAVEFORMS

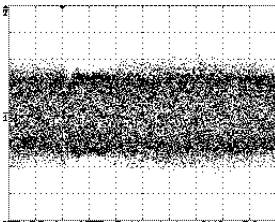
Y/C/AUDIO/CCD/HEAD AMP



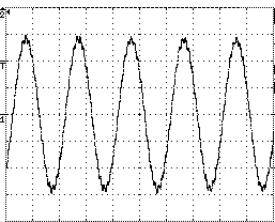
① POWER ON
10 μ s 500mV/div



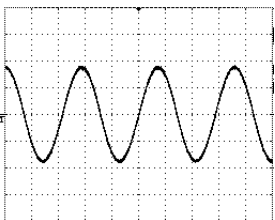
② POWER ON
100ns 100mV/div



③ PB
1ms 100mV/div

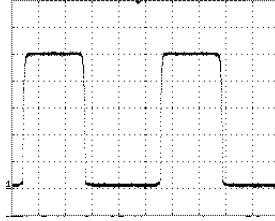


④ PB
500 μ s 200mV/div

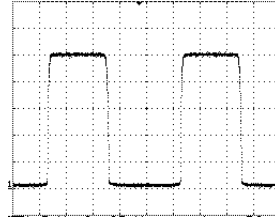


⑤ REC
5 μ s 20.0V/div

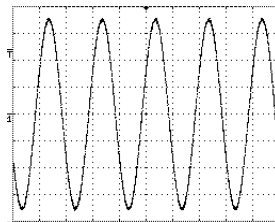
SYSCON/SERVO/TIMER



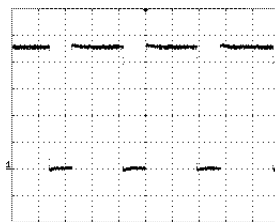
⑥ PB
200ms 1.0V/div



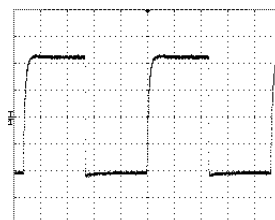
⑦ PB
200ms 1.0V/div



⑧ POWER ON
50ns 500mV/div

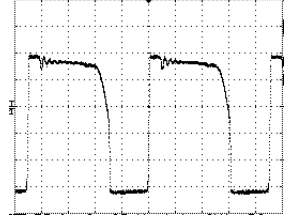


⑨ PB
500 μ s 1.0V/div



⑪ PB
200 μ s 1.0V/div

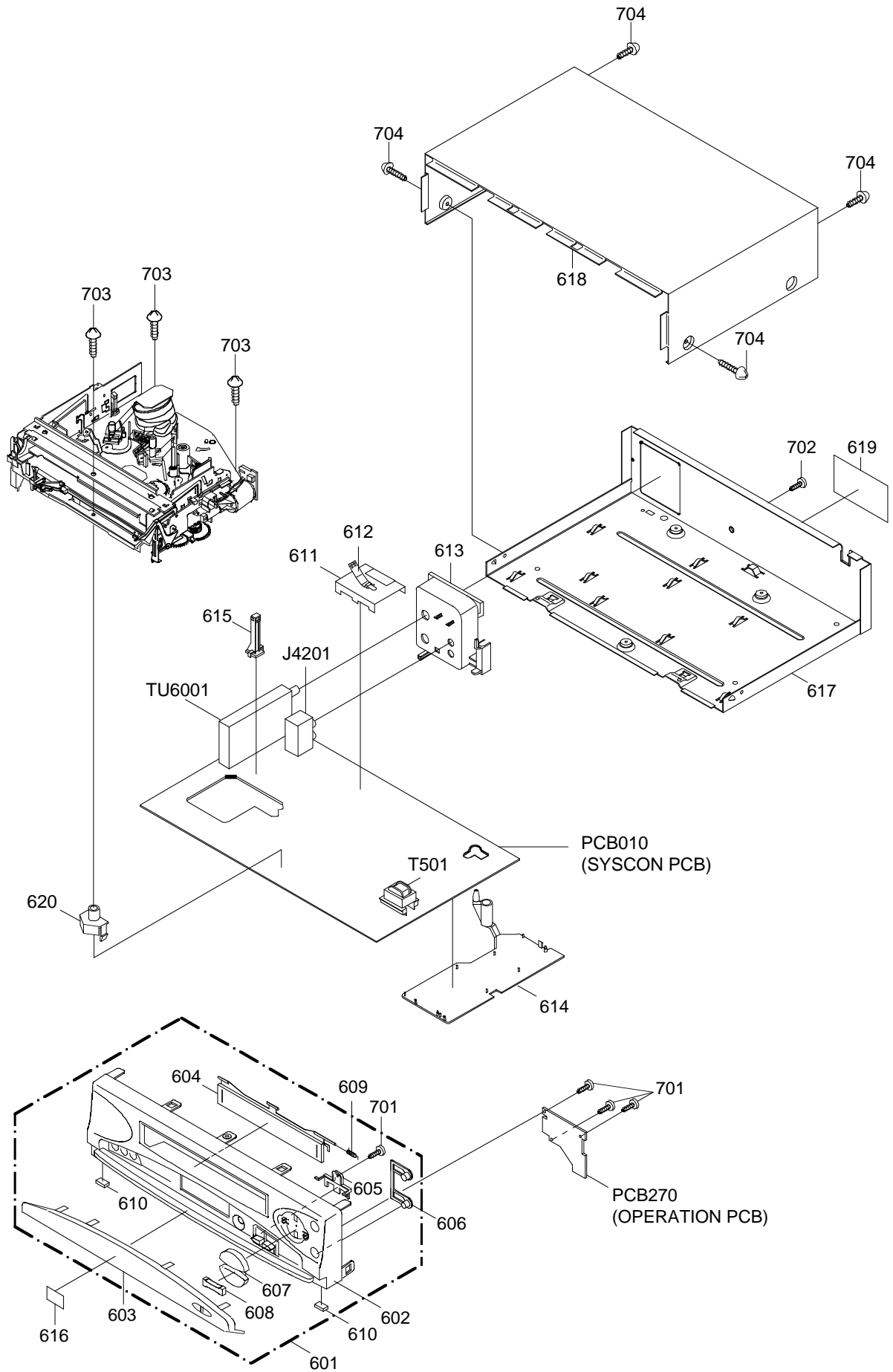
POWER



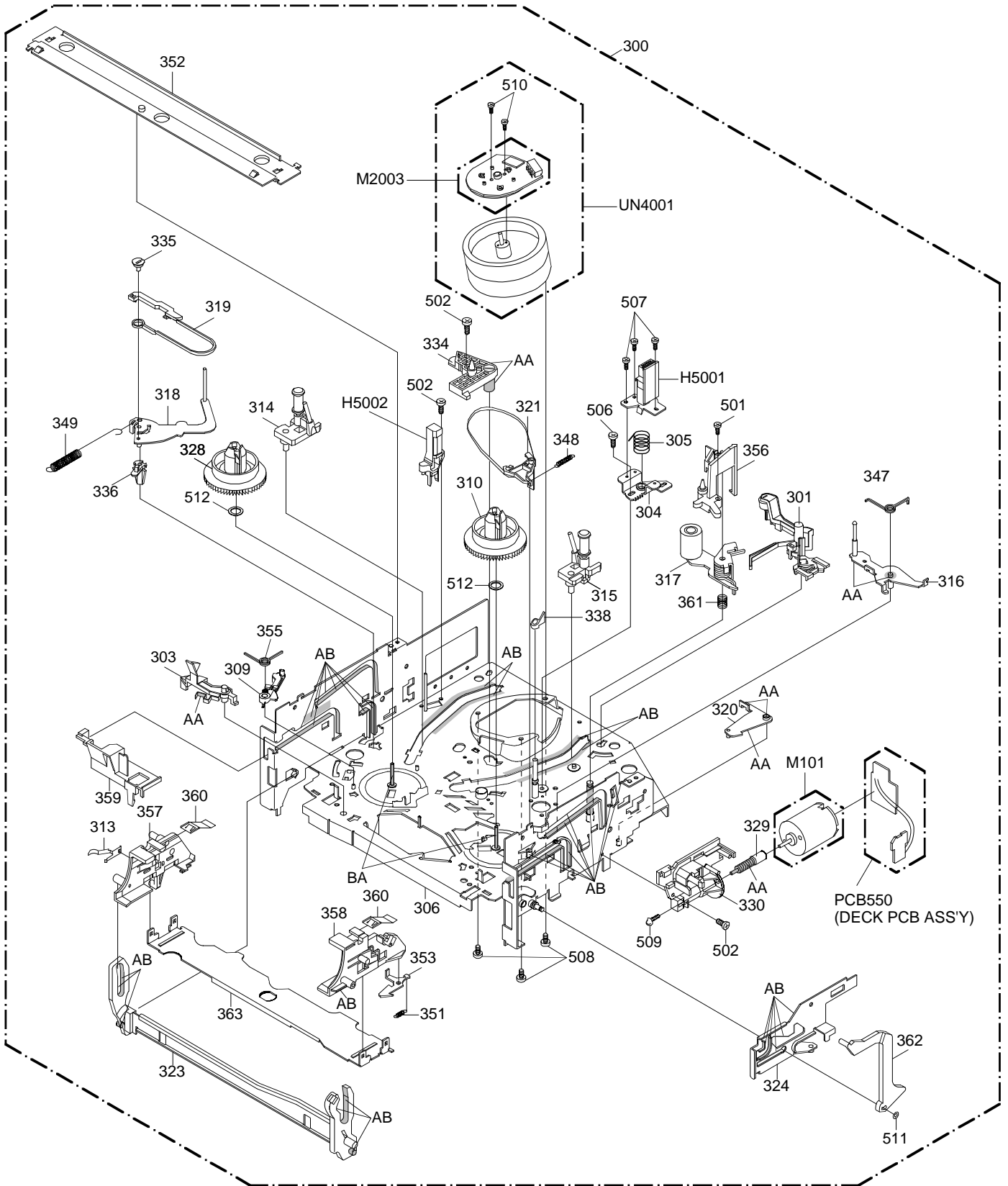
⑫ PB
2 μ s 50.0V/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



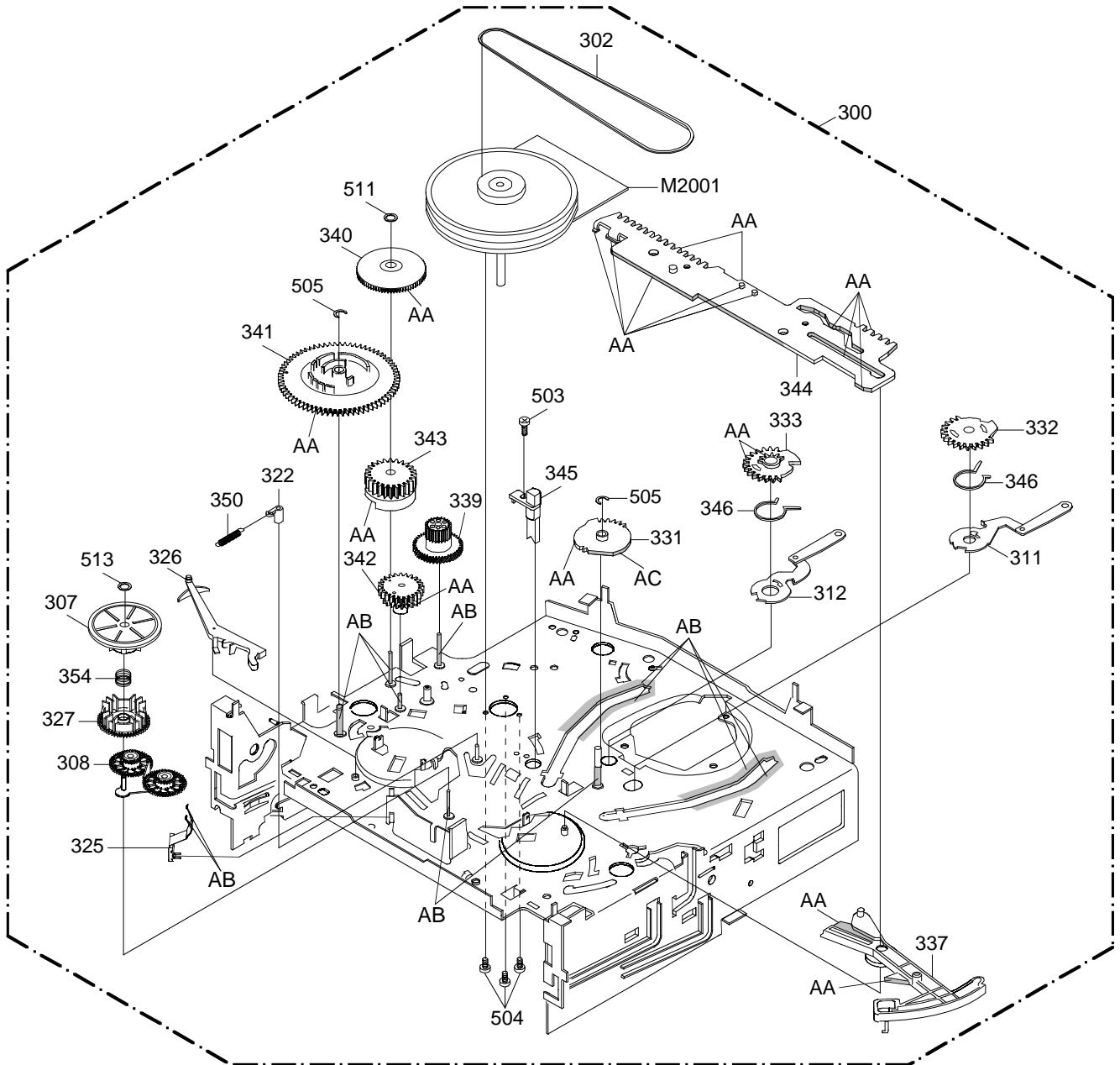
CHASSIS EXPLODED VIEW (TOP VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FL-721	AC
OIL	FL OIL No. 6115	BA

NOTE: Applying positions AA, AB, AC and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	MG-33	AB
	FL-721	AC
OIL	FL OIL No. 6115	BA

NOTE :Applying positions AA, AB, AC and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
601	A4E315B720	CABINET,FRONT ASS'Y		
602	701WPJB115	CABINET,FRONT		
603	711WPDA266	PLATE,DISPLAY		
604	712WPJA810	FLAP		
605	735WPAA222	BUTTON,STOPPER		
606	735WPAA221	BUTTON,POWER		
607	735WPDA397	BUTTON 1		
608	735WPDA398	BUTTON 2		
609	743WKA0032	SPRING,FLAP		
610	800WFA0045	CUSHION,LEG		
611	752WSA0230	SHIELD,CASE HEAD AMP		
612	753WUAA006	SPRING,EARTH HEAD AMP		
613	702WPA0779	PLATE,JACK (2PIN)		
614	755WPA0019	PLATE,COVER POWER (VA)		
615	85OP700036	HOLDER,EOT SENSOR		
616	723000A698	SHEET,DISPLAY		
617	702WSA0077	PLATE,BOTTOM		
618	702WSB0015	CABINET,TOP		
619	722A08A079	SHEET,RATING		
620	701WPAA147	HOLDER,DECK		
701	8110226804	SCREW,TAP TITE (P)	BIND	2.6x8
702	8107226604	SCREW,TAP TITE (S)	BIND	2.6x6
703	8109140B94	SCREW,TAP TITE (B)R	PAN	4x29
704	8109230802	SCREW,TAP TITE (B)		3x8
---	JA5U0200	POLYBAG		
---	J4C80417	REGISTRATION CARD		
---	J4E30401	INSTRUCTION BOOK		
---	A4E304B975	INSTRUCTION BOOK KIT		
---	791WHA0095	GIFT SHEET		
---	792WHA0044	PACKAGE		
---	793WCDA977	GIFT BOX		

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
300	A4E304C420K	DECK ASS'Y A4E304C420K	501	8107126A04	SCREW,TAP TITE(S) PAN 2.6x10
			502	8107226804	SCREW,TAP TITE(S) BIND 2.6x8
301	85OA500022	AHC ASS'Y	503	8107226604	SCREW,TAP TITE(S) BIND 2.6x6
302	85OP200290	BELT,CAPSTAN (S)	504	8109126604	SCREW,TAP TITE(B) PAN 2.6x6
303	85OP900710	LEVER,REC	505	83ETW30000	E-RING 3
304	85OP500083	BASE,AC HEAD	506	8107226404	SCREW,TAP TITE(S) BIND 2.6x4
305	85OP800324	SPRING,AC HEAD	507	8102120604	SCREW,PAN M2x6
306	85OA000449	MAIN CHASSIS ASS'Y (3V)	508	810A126504	SCREW/WASHER(A) M2.6x5
307	85OA200082	CLUTCH ASS'Y(S2)	509	810A130504	SCREW/WASHER(A) M3x5
308	85OA200088	ARM IDLER ASS'Y 3V			
309	85OP600556	ARM,SS BRAKE (S)	510	8107226504	SCREW,TAP TITE(S) BIND 2.6x5
			511	82P266005N	POLYSLIDER WASHER(CUT) 2.6x6.0xT0.5
310	85OP200292	REEL,T (S)	512	82Q2647C5N	POLYSLIDER WASHER 2.6x4.7xT0.25
311	85OA300061	LOADING ARM S ASS'Y	513	82P184505N	POLYSLIDER WASHER(CUT) 1.8x4.5xT0.5
312	85OA300062	LOADING ARM T ASS'Y			
313	85OP900696	SPRING,CASS EARTH	CP101	069R740018	CONNECTOR PCB SIDE 52044-0445
314	85OA400220	INCLINED BASE S UNIT 3V	H5001	1523Q91002	HEAD (AUDIO CONTROL) VTR-1X2RPE22-742
315	85OA400221	INCLINED BASE T UNIT 3V	H5002	1543Q02001	HEAD (FULL ERASE) VTR-1X2ERS11-143
316	85OA400199	P5-3 ARM ASS'Y(S)	△ M101	1596P78001	MOTOR (LOADING) MXN13FB11H
317	85OA400205	PINCH ROLLER BLOCK	△ M2001	1594S98001	CAPSTAN DD UNIT F2QSB36
318	85OA400175	TENSION ARM ASS'Y	△ M2003	1589S11015	MICRO MOTOR I2OAL01
319	85OA400216	TENSION BAND ASS'Y 3V	PCB550	A4C831B550	DECK PCB ASS'Y VE8851
			Q101	0000700320	TRANSISTOR,PHOTO RPT-38PB113
320	85OA400178	PINCH ROLLER LEVER ASS'Y	△ UN4001	A4E304B500	CYLINDER UNIT ASS'Y A4E304B500
321	85OA600197	BRAKE T ASS'Y 3V			
322	85OP500087	HOLDER SPRING(SV)			
323	85OA900223	LINK UNIT(SV)			
324	85OP900716	LEVER,LINK(SV)			
325	85OP200284	LEVER,CLUTCH (S)			
326	85OP200285	ACTUATOR,CLUTCH			
327	85OP200298	GEAR,COUPLING(S2)			
328	85OP200291	REEL,S (S)			
329	85OP600566	WORM(SV)			
330	85OP600567	BRACKET,MOTOR(SV)			
331	85OP300193	GEAR,MAIN LOADING			
332	85OP300179	GEAR,LOADING S			
333	85OP300180	GEAR,LOADING T			
334	85OP300189	HOLDER,LOADING GEAR (S-ZV)			
335	85OP400472	ADJUST,TENSION			
336	85OP400492	HOLDER,TENSION			
337	85OP400490	LEVER,TENSION			
338	85OP400520	CAP.P4			
339	85OP600543	GEAR,JOINT			
340	85OP600544	GEAR,MIDDLE			
341	85OP600572	CAM,MAIN(S)			
342	85OP600546	CAM P5			
343	85OP600565	CAM,PINCH ROLLER			
344	85OP600561	ROD,MAIN(S)			
345	85OP700035	REFLECTOR,LED			
346	85OP800318	SPRING LOADING GEAR			
347	85OP800334	SPRING,P5 (S)			
348	85OP800335	SPRING,BRAKE T (S)			
349	85OP800322	SPRING,TENSION			
350	85OP800336	SPRING,CAP BRAKE (S)			
351	85OP800342	SPRING,LOCKER (S)			
352	85OP900733	BRACKET TOP 3V			
353	85OP900713	LOCKER,R2			
354	85OP800330	SPRING,RING			
355	85OP800337	SPRING,SS BRAKE (S)			
356	85OP900680	OPENER,CASS			
357	85OP900722	CASS SIDE L(SV)			
358	85OP900734	CASS,SIDE R(3V)			
359	85OP900720	TAPE GUIDE L(SV)			
360	85OP900694	SPRING,PACK			
361	85OP800341	SPRING,P/R ARM			
362	85OP900721	LEVER,FLAP(SV)			
363	85OP900717	CASS HOLDER(SV)			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS			TRANSISTORS		
△ R502	R03102335J	RC 3.3M OHM 1/2W	Q4010	T6YJ1037K0	TRANSISTOR, SILICON 2SA1037AKT146(R,S)
△ R512	R002T2333J	RC 33K OHM 1/2W	Q4012	T8YJ2412K0	TRANSISTOR, SILICON 2SC2412KT146(R,S)
△ R514	R3X181010J	R, METAL OXIDE 1 OHM 1W	Q4201	TAATA12660	TRANSISTOR, SILICON KTA1266-AT(Y,GR)
△ R544	R903N8333J	RC 33K OHM 1/8W	COILS & TRANSFORMERS		
△ R547	R002T2224J	RC 220 OHM 1/2W	△ L501	029T000083	COIL, LINE FILTER 0R3A433F20
△ R549	R65584331J	R, FUSE 330 OHM 1/4W	L504	021W7A220K	COIL 22 UH
CAPACITORS			L505	021W7A220K	COIL 22 UH
△ C504	P2472B223M	CMP 0.022 UF 275V	L4001	02167F220J	COIL 22 UH
△ C505	CB3LE0ML3M	CC 0.0033UF 250V	L4003	02167F101J	COIL 100 UH
△ C508	E02LFC470M	CE 47 UF 200V	L4004	02167F220J	COIL 22 UH
C512	C0JFE0514M	CC 0.01 UF 500V E	L4005	02167F470J	COIL 47 UH
△ C514	E02LT0102M	CE 1000 UF 6.3V	L4006	02167F470J	COIL 47 UH
△ C518	E50HU5100M	CE 10 UF 50V	L6002	02167F220J	COIL 22 UH
△ C519	E02LT2471M	CE 470 UF 16V	L6003	021LA6150K	COIL 15 UH
△ C520	E02LU0471M	CE 470 UF 6.3V	△ T501	0481220094	TRANSFORMER, SWITCHING 8122009
△ C522	E02LU2221M	CE 220 UF 16V	T4001	031626009R	COIL, BIAS OSC 1626009
DIODES			JACKS		
D501	D97U02401B	DIODE, ZENER MTZJ24B T-77	J4201	060Q401074	RCA, JACK AV2-15D-2
D502	D1VT001330	DIODE, SILICON 1SS133T-77	J4203	060Q401072	RCA, JACK AV1-15D-3
△ D505	D2WXN40050	DIODE, SILICON 1N4005-EIC	J4205	060Q401073	RCA, JACK AV1-15D-4
D506	D1VT001330	DIODE, SILICON 1SS133T-77	SWITCHES		
△ D507	D1VT001330	DIODE, SILICON 1SS133T-77	SW603	0504201T32	SWITCH, TACT SKQNAED010
△ D508	D2WXN40050	DIODE, SILICON 1N4005-EIC	SW604	0504201T32	SWITCH, TACT SKQNAED010
D511	D2WXGP10J0	DIODE, RECTIFIER RGP10J-EIC	SW605	0504201T32	SWITCH, TACT SKQNAED010
△ D512	D2WXS1400	DIODE, SCHOTTKY SB140-EIC	SW606	0504201T32	SWITCH, TACT SKQNAED010
△ D514	D2WXB290S0	DIODE, SILICON SB290S	SW607	0504201T32	SWITCH, TACT SKQNAED010
D520	D97U03301B	DIODE, ZENER MTZJ33B T-77	SW608	0504201T32	SWITCH, TACT SKQNAED010
△ D521	D17T002440	DIODE, SILICON 1SS244T-77	SW659	0504201T31	SWITCH, TACT SKHVBED010
	D13TGMA020	DIODE, SILICON GMA-02-BT	SW660	0504201T31	SWITCH, TACT SKHVBED010
△ D523	D2WXN40050	DIODE, SILICON 1N4005-EIC	SW1001	0508221001	SWITCH (LEAF) SPVF130100
△ D525	D97U06R81B	DIODE, ZENER MTZJ6.8B T-77	VARIABLE RESISTOR		
△ D528	D2WXN40050	DIODE, SILICON 1N4005-EIC	VR1001	V1163Q5BTC	VOLUME, SEMI FIXED EVNVCYAA03BQ5
D1001	0010600060	LED SID1050CM	P.C. BOARD ASSEMBLIES		
D1010	D97U05R61B	DIODE, ZENER MTZJ5.6B T-77	PCB010	A4E315B01A	PCB ASS'Y VMX206A
ICS			PCB270	A4E315B27A	PCB ASS'Y VEX927A
△ IC501	I1KJ9A4310	IC KIA431	PCB550	A4C831B550	SEE CHASSIS REPLACEMENT PARTS LIST
IC1001	I51F58071A	IC OEC8071A	MISCELLANEOUS		
△ IC1002	I03DQ18800	IC LB11880	B501	024JT035C1	CORE, BEADS FBA04HA600VB-00
IC4001	I03F3200M0	IC LA71200M-MPB	B502	024JT035C1	CORE, BEADS FBA04HA600VB-00
TRANSISTORS			△ CD501	1207414902	CORD, AC 7414902
△ Q502	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT		120R414901	CORD, AC 0R414901
	TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)	CD651	122F040702	CORD, JUMPER 2F040702
△ Q503	TCWQ4160E0	TRANSISTOR, SILICON 2SC4160-OEC-YAC1	CP601	069J740019	CONNECTOR PCB SIDE IMSA-9604S-04Z13
△ Q505	0002E00610	PHOTO COUPLER LTV-817M-VB	CP651	069J740029	CONNECTOR PCB SIDE IMSA-9604S-04Z14
△ Q506	TAAT01273Y	TRANSISTOR, SILICON KTA1273_Y	CD1001	122F040702	CORD, JUMPER 2F040702
Q508	TNYJA05001	COMPOUND TRANSISTOR DTC143EKAT146	CD1002	122F061501	CORD, JUMPER 2F061501
△ Q511	0002E00610	PHOTO COUPLER LTV-817M-VB	CD4001	122F071901	CORD, JUMPER 2F071901
△ Q515	TCATC31980	TRANSISTOR, SILICON KTC3198-AT(Y,GR)	CD6002	06CQL02006	CABLE SI-C108-40
Q651	T6YJ1037K0	TRANSISTOR, SILICON 2SA1037AKT146(R,S)	CP1001	069J770029	CONNECTOR PCB SIDE IMSA-9604S-07Z14
Q652	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	CP1002	0697280590	CONNECTOR PCB SIDE TMC-J08P-B1
Q653	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	CP1003	069J740029	CONNECTOR PCB SIDE IMSA-9604S-04Z14
Q654	T6YJ1037K0	TRANSISTOR, SILICON 2SA1037AKT146(R,S)	CP4001	0697290620	CONNECTOR PCB SIDE TOC-C09X-A1
Q655	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	CP4002	069J760019	CONNECTOR PCB SIDE IMSA-9604S-06Z13
Q656	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	CP4003	0697120320	CONNECTOR PCB SIDE TMC-T02X-E1
Q657	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	△ F501	081PC1R604	FUSE 51MS016LCC
Q658	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK		081PC1R605	FUSE 51MS016L
Q659	T6YJ1037K0	TRANSISTOR, SILICON 2SA1037AKT146(R,S)	FH501	06710T0006	HOLDER, FUSE EYF-52BC
Q660	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	FH502	06710T0006	HOLDER, FUSE EYF-52BC
Q661	T6YJ1037K0	TRANSISTOR, SILICON 2SA1037AKT146(R,S)	OS651	077Q000018	REMOTE RECEIVER PIC26043LO
Q662	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	TM601	076N0EA020	TRANSMITTER RC-EA020
Q663	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK	△ TU6001	0162600020	RF, UNIT TMDH2-A34A
Q664	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK		0162600018	RF, UNIT TMDH2-A05A
Q665	T6YJ1037K0	TRANSISTOR, SILICON 2SA1037AKT146(R,S)	V651	0040E94001	LED DISPLAY LTG-Y2K22M-J
Q1002	0002700590	PHOTO COUPLER RPI-301	X1001	100CT01403	CRYSTAL HC-49/U-S 14.31818MHz
Q1003	T8YJ2412K0	TRANSISTOR, SILICON 2SC2412KT146(R,S)	X4001	100CT3R508	CRYSTAL HC-49/U 3.579545MHz
Q1004	0002700530	PHOTO COUPLER RPI-352Q01R			
Q1005	0002700530	PHOTO COUPLER RPI-352Q01R			
Q1006	0000100380	PHOTO TRANSISTOR PNA2604M010R			
Q1007	T8YJ2412K0	TRANSISTOR, SILICON 2SC2412KT146(R,S)			
Q1010	TNAAC05002	COMPOUND TRANSISTOR KRC103RTK			
Q1014	T8YJ2412K0	TRANSISTOR, SILICON 2SC2412KT146(R,S)			
Q4001	TCATC31980	TRANSISTOR, SILICON KTC3198-AT(Y,GR)			
Q4002	TCATC31980	TRANSISTOR, SILICON KTC3198-AT(Y,GR)			
Q4003	TPAAC05002	COMPOUND TRANSISTOR KRA103RTK			
Q4005	TAATA12660	TRANSISTOR, SILICON KTA1266-AT(Y,GR)			
Q4006	TCAT032034	TRANSISTOR, SILICON KTC3203_Y-AT			
	TC5T021204	TRANSISTOR, SILICON 2SC2120Y(TPE2)			

ELECTRICAL REPLACEMENT PARTS LIST

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR

CE..... ALUMI ELECTROLYTIC CAPACITOR

CP..... POLYESTER CAPACITOR

CPP..... POLYPROPYLENE CAPACITOR

CPL..... PLASTIC CAPACITOR

CMP..... METAL POLYESTER CAPACITOR

CMPL..... METAL PLASTIC CAPACITOR

CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M4E3-15B
O/R NO.	K144003

Memorex®

MVR2041

SERVICE MANUAL

VIDEO CASSETTE RECORDER

**REVISION 1
MFR'S VERSION B**

VHS

MFR'S VERSION	IC4001
A	LA71200M-MPB
B	LA71201M-MPB

Change of IC

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	MFR'S VERSION A		MFR'S VERSION B	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
IC4001	I03F3200M0	IC LA71200M-MPB	I03F3201M0	IC LA71201M-MPB
C4033	CS0RB0413K	CC 0.001 UF 50V B	CS0RB04B3K	CC 0.0012UF 50V B
R4021	R903N8223J	RC 22K OHM 1/8W	R903N8183J	RC 18K OHM 1/8W
R4050	R903N8683J	RC 68K OHM 1/8W		DEL
R4205	R903N8222J	RC 2.2K OHM 1/8W	R903N8103J	RC 10K OHM 1/8W
PCB010	A4E315B01A	SYSCON PCB ASS'Y VMX206A	A4E315B010	SYSCON PCB ASS'Y (VERSION B) VMX206A

SYSCON PCB's are interchangeable.

SPEC.NO.	M4E3-15B
O/R NO.	K154003